

English





www.albrigi.it - info@albrigi.it



Stefano Albrigi with "Luxtank" the Lion of Saint Mark and the Veneto Moon



Unique and customized systems

Albrigi has been in the winemaking industry for over three decades. Its business strategy is focused on a policy of listening to and understanding clients requirements, then conceiving and designing the most beautiful and efficient wineries. Albrigi creates customised and unique systems for each customer using cutting edge technology, offering the most suitable solution for every type of winery to enable them to create the finest wines. Fermentation technologies are adapted to specific types of wines to allow the customer complete control of the desired end product. State of the art data processing systems allow Winery Technicians to monitor, control and record each winemaking procedure from raw material handling, through each fermentation stage, even from remote work stations. Our technology focuses special attention on sterilisation and cleanliness of all winery equipment. Detailed design provides for a safe working environment, ease of operation and the efficient use of energy.

Our Archimede system can oversee an entire winery and store all of the data for events that take place for up to ten years, paying special attention to control and compliance of all fermentation stages. Submitted data is constantly examined by Albrigi in collaboration with universities and institutes from around the world. These studies lead to increasing yields and the achievement of the goal of getting the utmost in quality from each single grape.

Albrigi Tecnologie designs and manufactures low environmental impact systems that minimize use of pollutants such as detergents and refrigerant liquids. Albrigi Tecnologie manufactures more than 40 different tank models including 6 fermentation tanks, 1 bâtonnage tank, 3 cryomaceration tanks, 1 carbonic maceration tank, 1 délestage tank, 1 tartar stabilization tank, etc....





This catalogue can be looked at and downloaded from the www.albrigi.it web site.



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SUPERIOR TECHNOLOGIES EDUCATIONAL DVD VIDEO PUBLISHED BY ALBRIGI TECNOLOGIE



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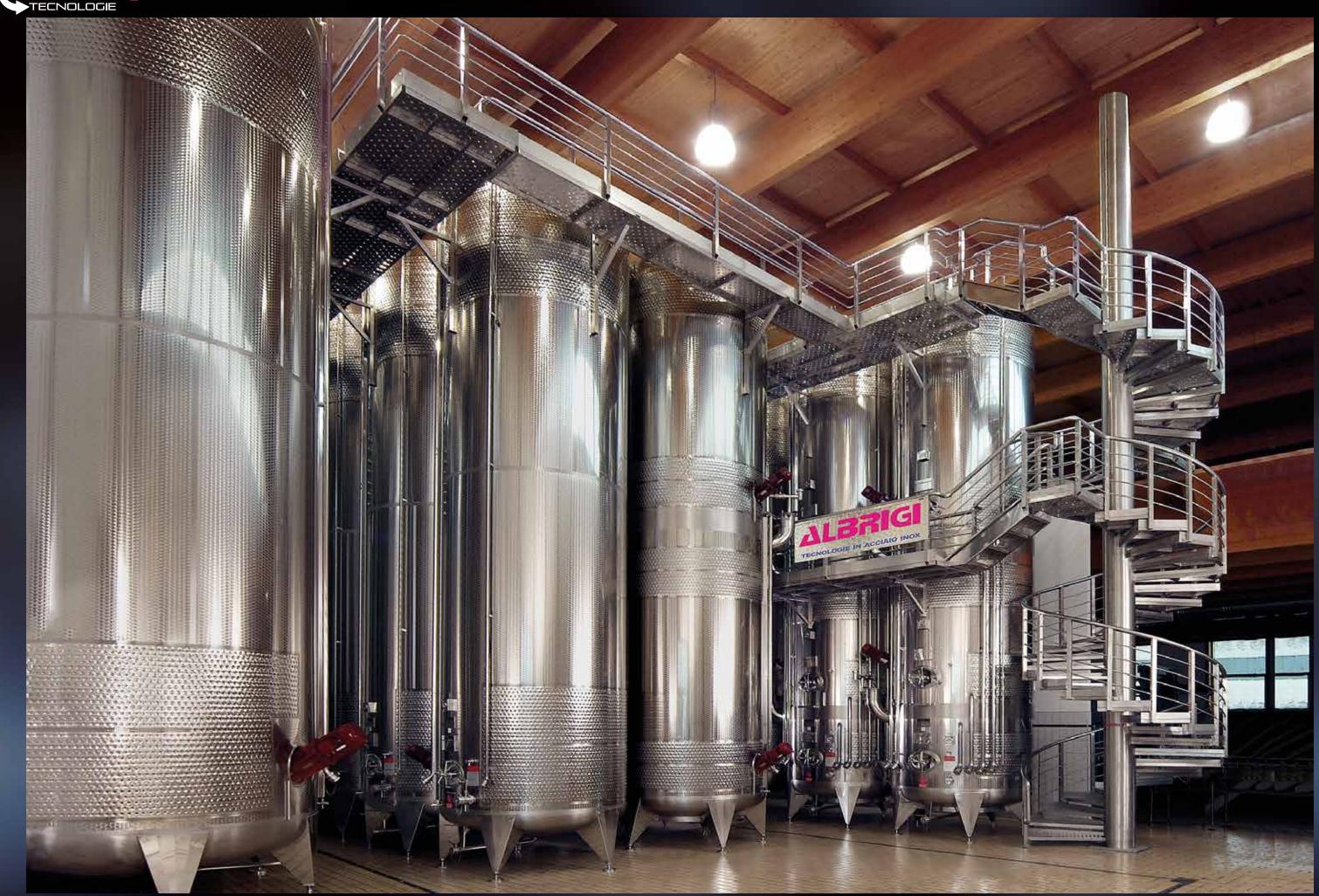
View of a conditioning system with heating and cooling controls managed by "Archimede Wine", with remote SMS control

SISTEM A

ALBRICI







Storage cellar with 600 and 300 hl Bigtank Termo tanks and 150 + 150 hl, 200 + 100 hl and 50 + 50 + 100 hl Politank Termo tanks, all temperature-controlled by Termostar, Cleanfix washing plants and Innergas systems

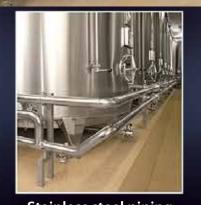
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ALBRIGI.... TECNOLOGE

ALBRIGI: WHERE THERE IS A GREAT WINE!



Stainless steel low-speed pump



Stainless steel piping



Stainless steel three-way butterfly valves



Stainless steel upper manways with vent valve



Sight glass



Inside view of stainless steel racking decanting arm









Outside view of stainless Wireless remote control steel racking decanting arm





HONOS ALIT ARTES HONOUR NOURISHES THE ARTS

New storage and transfer system for wine, consisting of:

- VINOTANK AISI 304 L stainless steel tank with HIGH CLEAN INSIDE mirror finish interior, and fine brushed SCOTCH BRITE finished our exclusive ELEGANCE finishing exterior
- All tank connections are made with internally and externally polished LUXPIPE tubing, whose TIG-welding are made with an orbital inert gas welding machine (white weldings)
- THREEWAY 3-way semi-pharmaceutical grade butterfly valves with seals
- DEBOURTANK decanting valve fitted to the racking valve for separating cloudy portion of liquid from clear portion
- LEVELGLASS tempered glass sight glasses for each valve
- ASPIR PUMP inspectable low speed self-priming pumps in stainless steel
- ELECTRIC POWER electrical control panel with speed control system for performing all transfer operations (filling, emptying and transfer from one tank to another) without using plastic hoses (in this system everything is made of stainless steel)
- ARCHIMEDE WINE is our proprietary computer system with easily modifiable usereditable programmes for receiving data and transmitting orders via the electrical panel to control all transfer operations. All operations are remotely controllable within a 200 metres range with our "MOBILCONTROL" palm-held unit. This unit dialogues with "ARCHIMEDE" to menage, control and supervise all procedures, and will even warn the user of any problems in the current programme progress with an alarm or a specific message
- This is FIERI IUSSIT

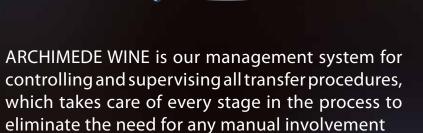


The PANEL CONTROL touchscreen monitor visualises all the functions of the system, for quicker and easier control









SISTEMA

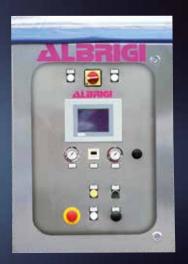
WINE it's all under control



The MOBILCONTROL palm-held unit controls all functions remotely via ARCHIMEDE, and lets the user supervise all functions and operations from a single location



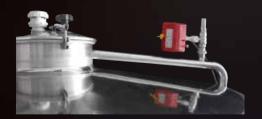
View of the pump over pump, oxygenizer and PYREX inside inspection window



Stainless steel electric board with protective PVC rolled up curtain and PLC that programs all pause/work phases



Both manual and motorized oxygenization system

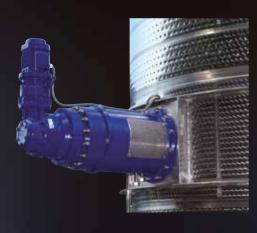




Upper manhole with protective grate and safety microswitch



Mobile oxygenizer for a partial drain valve



Epicyclic geared motor powering blade rotation with a rotary hydraulic joint



Top of the fermentation tank with manhole cover and inside inspection LED light



Right-angle geared motor to rotate the marc extraction blade

•

VOLVOTANK

Special patented fermentation tank for fresh, saignée or passerillage raisining grapes

Volvotank embodies an innovative concept of punching down

It is the only vertical cylindrical tank with a full disc rotating blade, technology patented by Albrigi Technologie

Volvotank caresses the marc as it rises, immersing it delicately into the must below with an adjustable rotary motion

• It is ideal for all varieties of grape, both tough and tender skinned, fresh, saignee or passerillage raisining

It is precisely in these cases where the percentage of the marc is higher that the Volvotank shows its unique qualities

Volvotank does not create lees and does not tear skins while still achieving total and unparallel extraction

• Volvotank is fully temperature controlled on the bottom, cylinder and the blades

It monitors the temperature with accuracy even in the core of the mass, perfectly regulating maceration and fermentation processes

• Volvotank, in conjunction with the Archimede Wine control system infinitely reprogrammable to adapt to varying processing strategies



View of the rotation blade during manufacture, patented by Albrigi

PATENTED

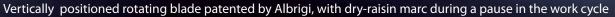


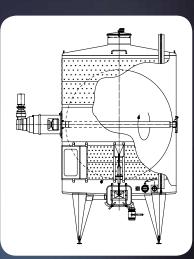
Great wines have a steel heart



Full disk rotating blade patented by Albrigi, temperature-controlled on both sides

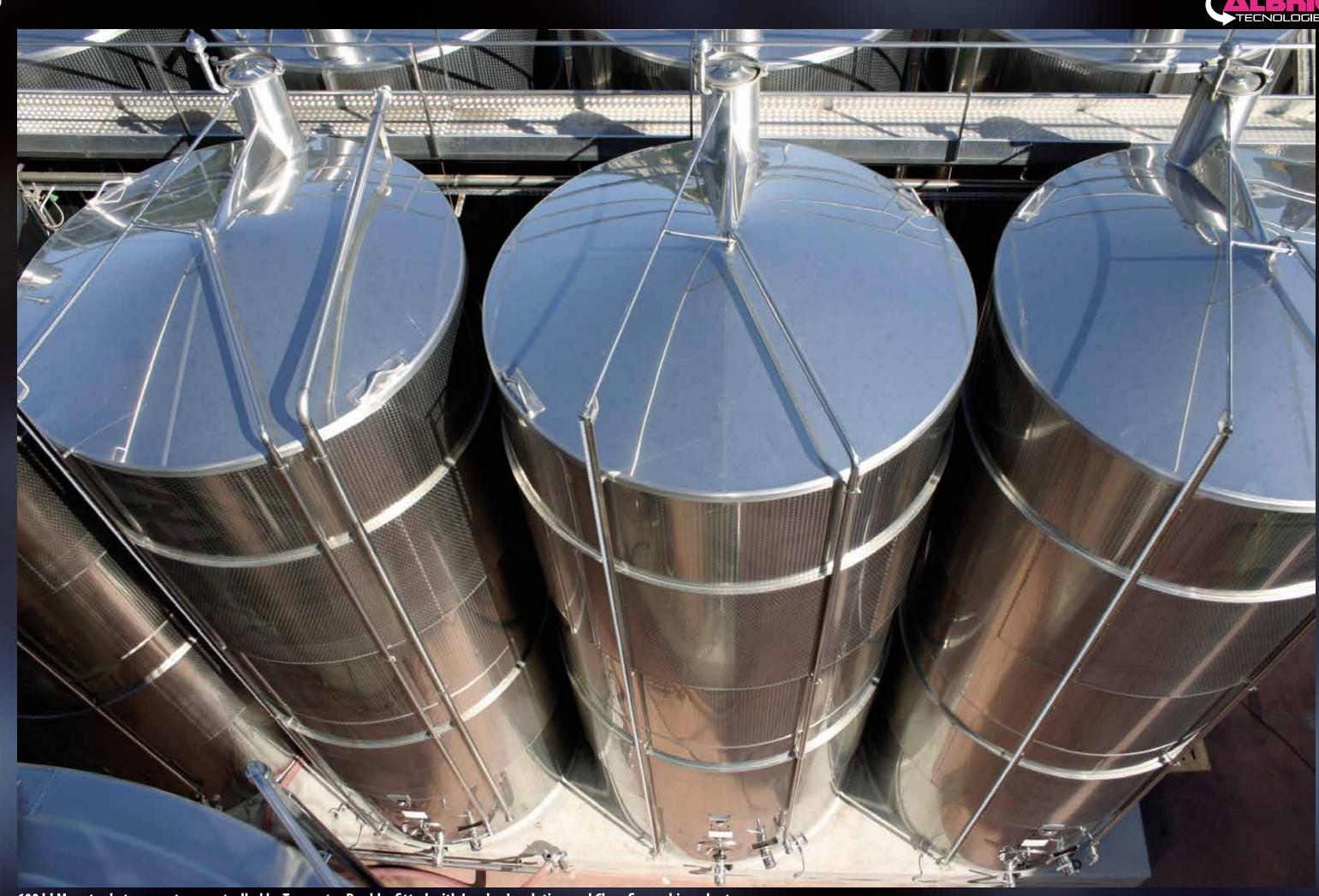






******* 8.北下京であたた!! ----Statistics.





600 hl Megatank, temperature controlled by Termostar Double, fitted with Isoplus Insulation and Cleanfix washing plant

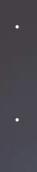


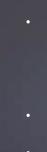




Bank of 600 hl Megatanks with 300 hl Bigtanks temperature controlled by Termostar Double and fitted with Cleanfix washing plant

TURBOTANK







Turbotank "Termo" seen from above, temperature-controlled with conditioning fluid inlet and outlet, inlet to washing plant, oxygen inlet, temperature control probe and air vent valve

TTIOTES

Board with oxygenation control unit

Turbotank seen from below



Temperature probe Digital with outer casing thermometer

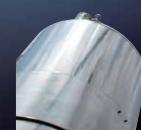
Washing ball

Side view of a Turbotank "Termo" ready for installation in a 600 hl fermentation tank



Turbotank installed inside a 1000 hl fermentation tank

Turbotank operating during the washing phase



Turbotank for a 1200 hl tank



Automatic patented pump over system for large 600 hl to 1500 hl fermentation tanks

The Turbotank is a very simple equipment that exploits the principle of communicating vessels

• It is composed of a stainless steel turbine inserted vertically in the center of the winemaking tank

• Ideal even for large already existing fermentation tanks During the active phase the must, located below the cap of marc in the bottom part of the tank, is sucked and sent over the cap, flooding the cap in a very short time period

The must can be cooled during this phase because the outer tube of the turbine has a jacket where a refrigerant solution circulates. Oxygen can also be injected to oxygenize the must during pumping over.

During the passive phase the Turbotank acts as a relief chimney to eliminate a large amount of heat and carbon dioxide, preventing the onset of damaging overpressures under the cap of marc and making it safe to use this system even for large masses and capacities up to 1500 hl.

The Turbotank is designed to pump over large masses of must without producing any lees: the suction blades are very small in size, programmed to operate at very low RPM and do not generate any friction against the walls of the turbine.

The Turbotank is supplied equipped with inside and outside washing plant.

• It can also be used like a stirrer when blending different types of wine or like a mixer when adding oenological products.



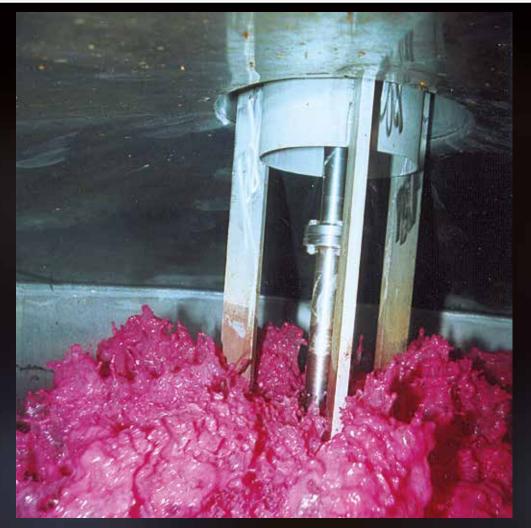


PATENTED

View from above of the must outlet baffles with the anti-vortex propeller and washing plant



The Turbotank makes large fermentation tanks extremely efficient



Turbotank operating during the must pump over phase



Turbotank "Termo", patented by Albrigi, installed inside a 600 hl fermentation tank



Temperature-controlled Turbotank with "Motorvalve" motorized valve to recirculate the glycol in the jacket



Lower part of the turbine with porous oxygen injection core

View of a dismantled Turbotank



00 hl fermentation tank containing a Turbotank "Termo" www.albrigi.it - info@albrigi.it









Variotank Termo with low conditioning Termostar jacket

Wide and low Variotank Termo for fermentation

The Variotank is a classic storage Semprepieno (always full) tank. This model comes equipped with a lever to make it easy for the operator to rotate the pneumatic cover

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VARIOTANK

Variable capacity, small and large tanks

Albrigi manufactures a full range of variable capacity "Variotank", storage or fermentation tanks with pneumatic mobile covers in sizes from 75 up to 15,000 l. They come in many shapes and are the solution for temporary wine storage with constant problem free racking and for the must fermentation with the marc, which in this case is visible from

Variotanks may be combined in various ways with the low cost "Polifascia" (multiple band post-installation) or Termostar conditioning jackets installed on top, sides or bottom, either vertically or horizontally.

They may be fitted with various accessories for:

pumping over the musts, keeping the cap submerged or for refrigerating small quantities of must with the insulated mobile cover. They are available in palletizable models "enopalet" or stackable models with various capacities. They may be equipped with pneumatically powered mobile rail punchdown mechanisms or with numerous accessories for automatic washing and for the oxygenisation of wines and musts.



Pneumatic hermetically sealed mobile cover



Versatile mobile cover storage



Variotank, Isofix insulation with Termostar conditioning jacket for cryomaceration

Variotank equipped with hermetically sealed top to become a standard storage tank. With this type of cover it becomes a "Combitank"

Fermentation Variotank Termo with mobile punch down tool, adjustable for different diameters

100 hl Variotank with mobile pneumatic cover, winch, swivel arm, for temporary storage of wines ready for sale

ALBRIGI



Winch to lift the Variotank float



Pump to inflate the air chamber

Variotanks "Semprepieni" (always full) with sizes from 75 to 5000 liters and mobile dust cover









Two, three and four compartment wine vessels





Two 150 + 150 hl Politanks with opposed doors and accessories



150 + 50 hl Politanks, temperaturecontrolled by Termostar equipped with accessories



Fermentation and storage Politanks, temperature-controlled by Termostar, Isotank insulation



Service valves for the upper compartments of a three-compartment Politank with total and partial drain, washing, nitrogen and pumping over systems



View from below of the Albrigi patented Superbottom with manhole cover air vent channels



Albrigi patented Superbottom bottom and counter-bottom with Sprayball washing ball



The Politank system can be used to store different products in the same container. It is the only tank that exploits vertical space while maintaining ground-level control of all fill/discharge, wash, and nitrogen saturation procedures of the upper comportments. The exclusive Albrigi Superbottom inclined bottom and tapered counter-bottom system guarantees strength and prevents bothersome expansions which could cause overflows and topping off of compartments. A fermentation tank can be created on the top level with mechanical marc extractor or with a 30% inclined plane for gravity marc removal. A storage tank can be created on the lower level to carry out natural gravity délestage of the must. These units can be equipped with mixing systems, conditioning systems, 30° or 45° inclined flat bottoms for fermentation and for removing the marc. They can be totally insulated and conditioned to carry out cold tartar stabilization.

EXCLUSIVE

Tapered bottom with the Albrigi patented Superbottom counterbottom system, inclined 3'% to bleed out all the air



Multiply available space and use it well



200 + 100 hl Politank with Cleanfix washing plant and total/partial drains of the lower extended compartments





Politank with two compartments, temperature-controlled by Termostar, Isotank insulation with Variotank upper compartment, sizes 50 + 25 hl

60 + 40 hl Politank Termo with Cleanfix washing plant and Innergas

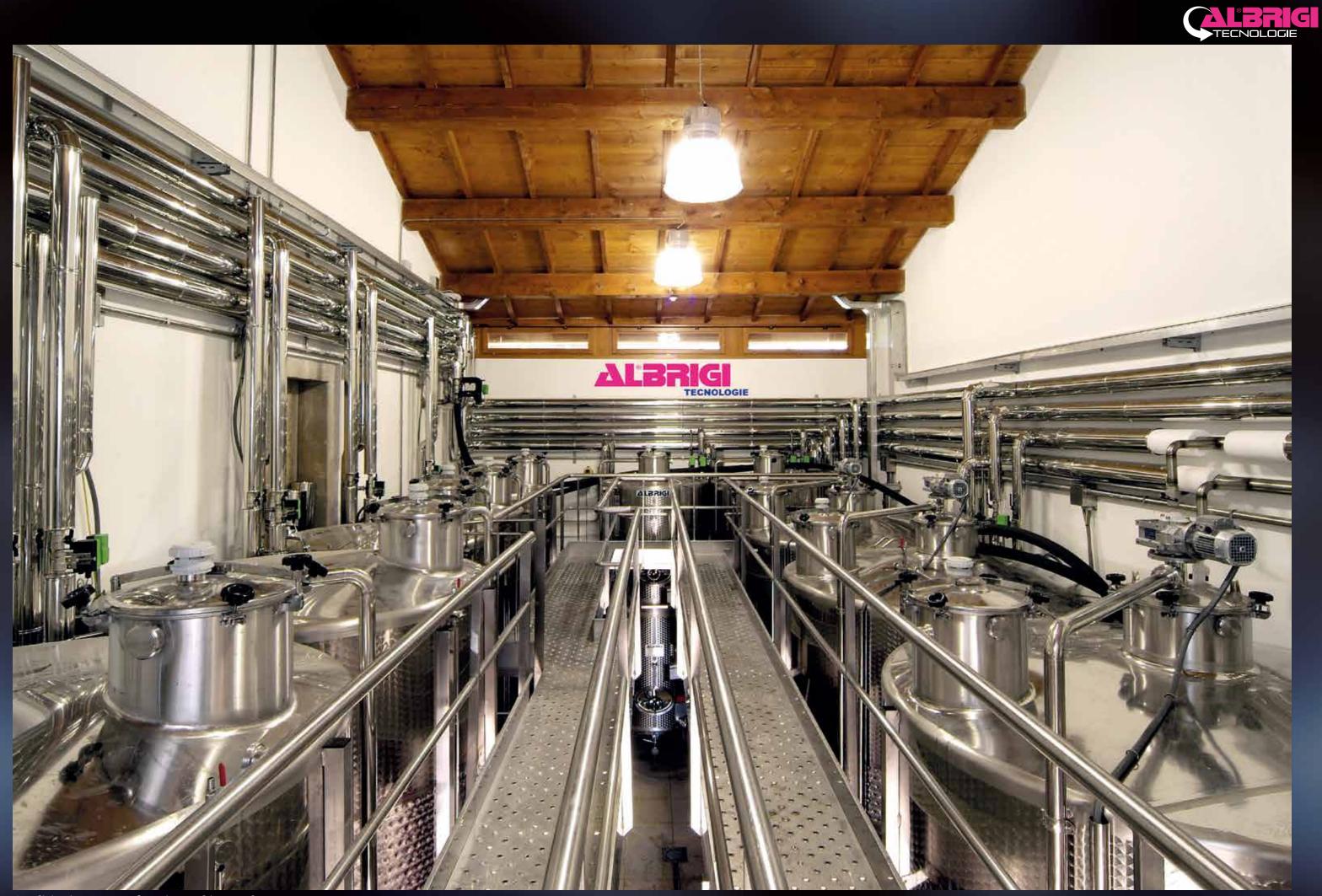
50 + 25 + 25 hl Politank equipped with all accessories



50 + 100 + 150 hl three-compartment Politank equipped with all accessories



100 + 200 hl Politank equipped with all accessories





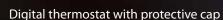


Meccanotank winemaking tanks with electric boards to control the fermentation processes



Temperature-controlled and insulated tanks













Rectangular door and insulated double door for condensate drain



Temperature control probe arrier



"Mobilmix" mobile stirrer to be inserted in the partial drain valve



Digital thermometer



Insulated total drain



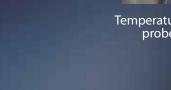
drain





Digital thermometer with sealed casing

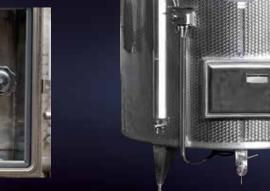








View of the lower part of a Frigotank



530x420 mm rectangular door with insulated double door and sampling device

Set of valves on a total drain Frigotank with partial pump over and inclined valve for removable MOBILMIX stirrer

Top view of an autoclave with washing accessories, safety unit pipeline, level gauge, insulated with Isotherm

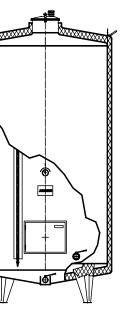


FRIGOTANK

White wines must be refrigerated in order to be stabilized. This natural system helps balance their structure over time. Our "Frigotanks" and "Termostar" jackets, the highest in heat-exchange efficiency and the strongest and most long-lasting (10-year warranty), are used to do this. All this is possible with minimum energy losses and full exploitation of refrigeration units using the sealed welded "Isotank" insulation (10year warranty).

Albrigi Tecnologie offers thermostatic tanks for all capacities, going from 1,000 up to 500,000 liters and with a unique and unrepeatable range of refrigeration accessories. Other available accessories include side-mounted "Sidemix" mixers, temperature sensors that connect to our Archimede temperature control system and complete turn-key conditioning systems composed of refrigeration unit, plenum tank, circulation pumps, "Tecning" solenoid valves, probes, insulated pipelines, electric boards and connection to our Archimede control system.





GUARANTEE



Termostar jacket with forced recirculation circuit paths, inlet threaded fittings and Isotank or Isotherm insulation with 10-year warranty



Tartar stabilization and cold clarification in the wine cellar



Temperature-controlled Frigotank with vertical 420 to 520 mm rectangular door



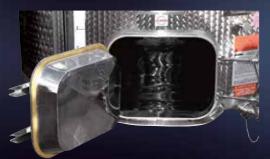
Frigotank, totally temperature-controlled by "Termostar", even on the bottom and totally insulated with "Isotank"



Frigotank with set of total or partial drain valves, Mobilmix removable stirrer and CO2 bottom injector



Pressuretank Autoclave insulated with "Isotherm" and with "Sidemix" stirrers



Rectangular door with insulated hatchway



20 + 20 hl Politank, totally temperature-controlled by "Termostar", "Isofix" insulation



Frigotank insulated with "Isotherm" and insulated double door



Tank with partial insulation on the cylinder using "Isofix" insulation



"SIDEMIX" side stirrer applicable on the wall of each tank





100 hl Frigotank with "Termostar" jacket, "Isotank" insulation, temperature control unit with "Motorwave" motorized control valve



Specialtank, temperature controlled by Termostar Double, fitted with Cleanfix washing plant and Innergas system all controlled by Archimede







Submerged cap fermentation with Palitank for délestage, Albrigi patent

breaking poles.



View of the grate placed on a "Semprepieno" (always full) Variotank



Variotank with Supertank submerged cap mechanism



Outside view of the submerged cap mechanism for the "Semprepieno" (always full) tank



Top view of the fermenting must pressure relief hatchway



Disk for flooding must over the submerged cap mechanism



Submerged cap mechanism on a wooden vat, removable from the outside



View of the mechanism with cap-breaking poles for délestage



Digital thermometer

View of the lower marc discharge hatchway with the mechanism for separating the must from the skins

Probe carrier for temperature control



Mobile mechanism for separating marc from must, mountable on the lower hatchway



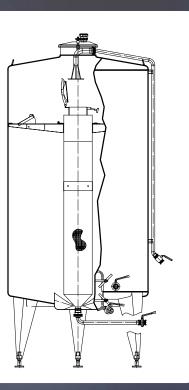
System for fastening the central fermentation pressure relief pipe to the bottom

SUPERTANK

Supertank is a fermentation tank that keeps the cap of marc submerged for the desired amount of time, exploiting the natural CO₂ that is the primary vehicle for pumping over musts without moving the natural lees. It is ideal for special fermentations, combined with cold délestage and cap-breaking poles, creating a fermentation process that pumps over musts naturally without using pumps. Just change the temperature a few degrees hotter or cooler to have the must naturally and constantly recirculate from the bottom upwards. Cooling the must makes the cap of marc descend in the must to where it is broken up by four cap-

This is a patented fermentation tank for connoisseurs where the key roles are played by temperature and by rotation of yeasts dissolved in the must. The entire process is completed by adding an automatic oxygenization system. No traditional pump over pumps are used: pumping over is done by Nature, leaching the must on the cap of marc that cannot be compacted.

General layout of how the demountable submerged cap mechanism can be installed on any existing fermentation tank



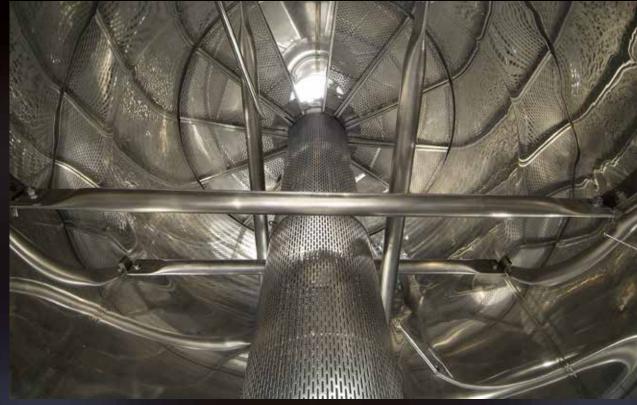


PATENTED





Pumping over must on marc is done naturally during fermentation



View from below of the submerged cap mechanism with cap-breaking poles



Component removed from the submerged cap grate with marc filling hatchway



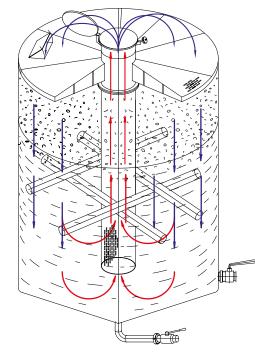
View of the patented submerged cap mechanism from above

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Mobile oxygenizer for a partial drain

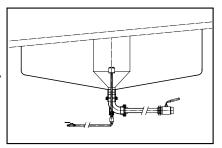
valve





NATURAL CYCLE

The cap of marc is always submerged. The must pumps over naturally thanks to the CO2. The capbreaking poles break up the cap of marc to carry out délestage



Oxygenization system from below with a porous core

The mechanism is totally and easily demountable



Natural must pumping over takes place with the hatchway open. Forced recirculation takes place with the hatchway closed, using the pump and the pump over tube



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10 + 15 hl Politank Termo with lower fermenting compartment and upper storage compartment, temperature-controlled by Termostar and equipped with Cleanfix washing plant









Inside view of the self-rotating must sprayer and the washing ball



View of the patented rotating blade on the bottom.



Motor to power blade rotation on the bottom



Electric Board complete with PLC and client programmed rotation cycles





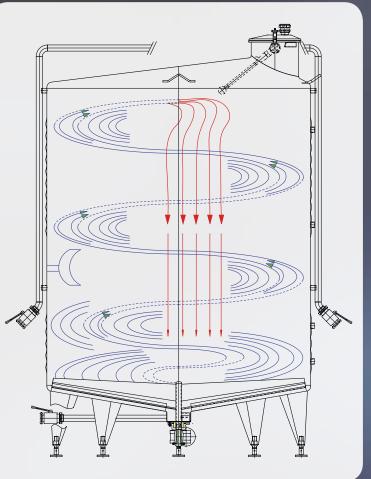
View of the front manhole cover with pumping over and the Cleanfix washing plant



Processing the fine lees

Bâtonnage is a cutting-edge technique that exploits the noble lees of the wines. These are generated during fermentation and are made exclusively out of dead yeasts. This system envisages periodically suspending these lees, exploiting an enzymatic action that causes autolysis of the yeast cell. This demolition favors release of several compounds, first and foremost the mannoproteins which increase the fullness and roundness sensation in wines.

This patented mechanism is composed of one interchangeable propeller-shaped blade with food grade rubber scraping against the bottom. It is designed to lift up the deposit during rotation. It can be installed on both existing and new tanks with tapered, dished or flat bottoms and with diameters from 1,100 mm up to 4,000 mm and maximum 100,000 liter capacity.



The fine lees, using the Albrigi patented mechanism, are lifted and made to rotate, rising up even 6 meters and then slowly falling down in the center.

PATENTED



Albrigi Tecnologie patent - automatic system for bâtonnage and lifting yeasts up to the top of the fermentation tank



The Bâtonnage Termotank tank, for processing the fine lees after fermentation, is an Albrigi patent











Patented static cryomacerator from 4°C. to 14°C.





100 hl bare cryomacerator with removable self-discharging drain grate, inclined 30°



Marc discharge door



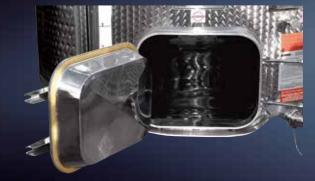
Demountable grate, removable through the hatchway



Cryomacerators, temperature-controlled by Termostar, Isotank insulation with a static inner marc separation mechanism



50 hl Criotank with insulated double door



420x530 mm insulated rectangular door

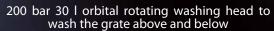


50 hl Criotank with 2 Termotank jackets and door opening mechanism



100 hl Criotank with 2 Termotank jackets and door opening mechanism





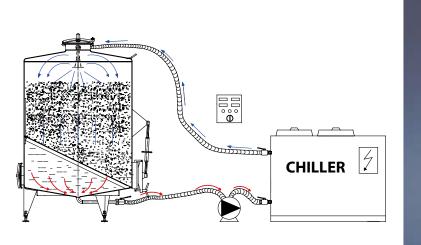


CRIOTANK

Grapes, depending on the variety, can contain large amounts of aromatic substances called terpenes, found in free or glycosylated forms – tied to sugars and consequently not directly perceptible. Extracting the greatest quantity of these substances becomes important in order to obtain wines with greater olfactory fullness and overcome gustative complexities. Low temperatures cause the cell membranes to tear, thus facilitating diffusion of the compounds in the cells that are still whole in the grape and, in particular, those in the skins. Criotank has been designed to implement this technology. Criotank is equipped with a removable inner grate positioned in the lower section and jackets around the entire surface of the cylinder to control the temperature of the pressed grapes.







Scheme for re-circulating refrigerated must on to the mass of static marc to be carried out consistently at regular intervals



Static temperature controlled cryomacerator for forced re-circulation of refrigerated must



Rectangular front door with upwards-opening mechanism for discharging the marc



Overhead view of the grate separating the marc from the must, inclined 45° forward



Thermometer



Probe carrier for temperature control



Open rectangular front door for discharging the marc



Dia. 300 mm rear door to clean below the dripping grate



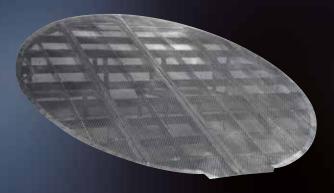
Inside view of the lower part of the dripping grate through the lower hatchway



Side view showing how the grate is inclined



Front view of the demountable grate that exits from the lower hatchway



Front view of the inclined grate

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interty

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Criotank with total Termotank jacket to refrigerate and maintain the cryomacerated product at a preset temperature, with pumping over tube

ALBRIGI

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100 + 200 hl Politank Termo Tanks and 200 hl Termo Tank, temperature controlled by Termostar, fitted with Cleanfix washing plant and Innergas



1070 liter Enopallet tank in a shop selling bulk wine



Mobile plate thermal plate for the Enopallet tank manhole cover





Mobilmix removable stirrer for Enopallet tank

ALBRIGH



1070 liter Enopallet tank with Mobilmix removable stirrer



Stockable Enopallet tanks from 100 to 1500 lites in size



1000 liter insulated Enopallet tank with nitrogen gas system and 1000 liter "S" series Minitank



610 liter and 1070 liter Enopallet tank for micro-fermentations



Stainless steel ladder for **Enopallet** tank



600 liter Enopallet tank with air float



Dia. 400 manhole cover for Enopallet tank with safety unit for nitrogen



Topclean washing ball



ENOPALLET

6.1, 8.3, 10.7, 15.3 hl special palletizable winemaking tanks

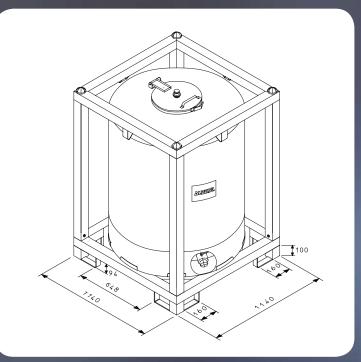
Enopallet is a palletizable Tank that is a necessity in any wine cellar. It is specifically designed for small quantities and is very versatile, being used to: store, transfer and ferment small batches of pressed grapes, must and wines. It can be fitted with numerous accessories.

These may include large doors for the removal of marc after fermentation, conditioning jackets, temperature monitoring instruments, mobile or fixed washing plant. Designed to enable the mounting of Nitrogen innertisation system and also to utilise the famous "Polifascia" polypropylene multiple band, stainless steel thermal bands or fixed Termostar heating/cooling jackets.

Pressure rated tanks are manufactures to PED 1.3 & 3.6 bar ratings for sparkling wines.



INDESTRUCTIBLE



Paletank – stackable to 5 pieces and transportable on all types of transpallets and fork lifts



A friend in the wine cellar



1000 and 1500 liter Enopallet tanks with pneumatic variable-capacity cover



610 liter Enopallet tank with multiple band



1000 liter Enopallet tank, 1.5 bar PED tested with accessories



1070 liter Enopallet tank with stainless steel temperature-controlled thermal band jacket that can be installed on existing palletizable tanks

Shallow pressed total drain bottom



1000 liter totally insulated Isopallet tank for refrigerated wines



Probe carrier for temperature control



1070 liter Enopallet tank with 340x440 mm oval recessed hatchway which does not extend out from the outer frame, Albrigi patent

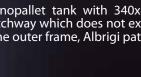


Sampling device

Stainless steel protected total drain valve for Enopallet tank



830 liter Enopallet tank with dia. 400 round hatchway







Stackable Enopallet tanks, sizes 610, 830, 1070, 1530 liters



Storage wine cellar with 300 hl Vinotank with Cleanfix washing plant







300 hl Frigotank, temperature controlled by Termostar, fitted with Isotank insulation, Sidemix stirrer and Cleanfix washing plant



PED tested hatchway with safety microswitch



Open hatchway with inner support arm



Open hatchway with outer support arm



"Sprayball" washing ball for stirrer and mechanical seal cleaning



Safety unit with PED calibrated valve



Sidemix stirrer with protective casing



Temperature probe with outer casing





Digital thermometer



Aisi 316L sintered stainless steel porous core for sparkling process









Cleanfix fixed washing plant for washing inside the Sidemix side stirrer

CO, injection device with stainless steel on/off check valve



3-6-9 bar pressure tanks, PED tested

3, 6 & 9 bar PED tested & type approved pressuretank. Indispensable for making sparkling wines using the CHARMAT process. This is a pressure vessel fully equipped with all of the instrumentation required for safe pressure control. It includes jackets for heating/cooling of the wine and must. These include the "Thermostig" jackets for the highest thermal efficiency, the safest & the longest lasting (10 year warranty). All this is possible with minimum energy loss and full exploitation of refrigeration units using the sealed fully welded "Isotank" insulation (10 year warranty). Pressure tanks may be fitted with "Sidemix" or demountable "Mobilmix" stirrers, porous cores for the injection of gases and electric control boards for the automatic management of all phases of the process. Albrigi Technologie offers its "Pressuretanks" in a full range of capacities. From 10 to 600 hl complete with a full range of unique accessories providing special attention to hygiene and operator safety.





"Termotig" jacket, ideal for refrigerating down to -4°C

PED

TESTED



Indispensable for effervescence and sparkling processes





Installation of a Mobilmix mobile removable stirrer mounted on the partial drain valve



Mobilmix removable stirrer



Safety unit with PED calibrated safety valve and pressure gauge





Pressuretank autoclave, temperaturecontrolled by Termotig, Isotherm insulation, equipped with Sidemix stirrer, PED calibrated valve safety unit and Cleanfix fixed washing plant



3 bar gassing unit with Termospiral jacket



Stainless steel PED test certification plate



Bare Pressuretank with Termotig jacket covering the entire cylinder

Washing ball











300 and 150 hl Termotanks with Innergas system and Cleanfix washing plant

Punching down in wood and steel vats



48

Monofolltank mounted on a truncated cone wooden vat



View of wooden and steel top reinforcing systems on wooden vats with Monofolltank mechanism



40

View from inside the wooden vats with patented self-rotating blade and cap-breaking poles for punching down and délestage





Monofolltank mounted on a truncated cone steel vat



View from above of the top of a vat with Monofolltank mechanism



Classic punching down

MONOFOLLTANK punch down mechanisms can be installed on all types of truncated cone vats. Their tapered shape greatly fosters marc recirculation during the phase when it is punched down into the must below. MONOFOLLTINO is a unique patented punch down device that can be installed on new or existing truncated cone tanks. The patent consists of a longstroke pneumatic piston, a self-cleaning and selfrotating blade that slowly punches down small parts of the cap of marc into the must below, making it rotate and dissolve without tearing.

It is a lightweight mechanism that can be easily removed at the end of the fermentation. Thanks to its self-rotating and self-cleaning blade it covers the entire surface of the cap of marc in just a few cycles. The rounded edges of the blade totally respect the skins, massaging them without breaking. This system is ideal for truncated cone vats with capacities from 20 up to 300 hl. All Albrigi Monofolltank fermentation tanks can be equipped with handy accessories such as fixed or mobile oxygenization systems, marc extraction blades, heat- exchange jackets on the bottom or the cylinder and PLC-equipped electric boards to set punch down phases and times in function of how fermentation is progressing.

"Monofolltank" self-rotating mechanism for wooden and stainless steel vats, "MORENO" Patent

MULTIFOLLTANK

Special punching down device for special passerillage raisining and saignée grapes

Punching down device with four self-cleaning tapered feet

Multifolltanks are special and unique fermentation tanks, perfect for passerillage raisining and saignée grapes that must be handled with great care. They are ideal for turning the caps of very thick marc because they are very strong and are able to slowly punch down slices of marc into the must with total rotation of the entire surface of the cap, punching it down in small portions. Folltanks consist of a punch down mechanism with four very tapered feet and well-rounded self-cleaning edges that pamper the marc and guarantee maximum cleanliness during rising phases. The feet are powered by four long-stroke pneumatic pistons to punch the marc well down into the must. These carry out the punch down process at regular intervals, operating individually, in pairs or alternating to break up and turn the cap of marc without creating lees. They are provided with automatic oxygenization systems, conditioning jackets installed around the entire cylinder and on the bottom and electric boards with PLCs to monitor and control all type of fermentation or drawing off process, even under slight pressure using natural CO₂.





Inside view during punching down with 4 pneumatic feet at work





View from above of the self-cleaning punching down foot





Mobile oxygenizer for partial drain valve

4-piston punch down mechanism with special selfcleaning foot, pneumatic short-stroke pistons

Punch down mechanism with 4 special selfcleaning feet and long-stroke pneumatic pistons

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Bâtonnage - Délestage - Separtank - Volvotank - Frigotank - Noveltank - Pluviatank - Criotank – Monofolltank - Supertank Experimental fermentation cellar with 9 different types of fermentation tanks and a static grape seed separator







Meccanotank 300 hl fermentation tanks, temperature-controlled by Termostar Double with Palitank for délestage



MANUALFOLLTANK Manual punch down mechanism for small open Variotanks



Punching down is easy using Albrigi patented manual mechanism



MANUALFOLLTANK This punch down system helps keep you in shape



Removable Variofolltank with fixed bracket on a Variotank



Fixed or mobile Variofolltank mechanism to be installed on new or already existing fermentation tanks



Self-cleaning Variofolltank blade



Temperature probe with outer casing

Digital thermometer

We have designed a punch down mechanism for "Semprepieni" (always full) tanks that can be removed at the end of fermentation



This is for "Semprepieni" (always full) tanks

VARIOFOLLTANK

VARIOFOLLTANK is specifically designed to be installed in a fixed or mobile version on 20 to 150 hl "Semprepieni" (always full) tanks using a special stainless steel support that can be mobile but that is adjustable. It can be left fixed permanently in place or moved from one "Semprepieno" (always full) tank to another as required, using a winch and in just a short time period. This is a unique patented punch down unit that can be installed on new or existing "Semprepieni" (always full) tanks. The patent consists of a long-stroke pneumatic piston, a self-cleaning and self-rotating blade that slowly punches down small parts of the cap of marc into the must below, making it rotate and dissolve without tearing. It is a lightweight mechanism that can be easily removed at the end of the fermentation. Thanks to its self-rotating and self-cleaning blade it covers the entire surface of the cap of marc in just a few cycles. The rounded edges of the blade totally respect the skins, massaging them without breaking. Punching down in "Semprepieni" (always full) tanks is ideal because the marc remains visible during the plunge. All Albrigi "Semprepieni" (always full) tanks with Monofolltank can be equipped with many useful accessories such as fixed or mobile oxygenization systems, marc extraction blades, heat-exchange jackets on the bottom or on the cylinder and PLC-equipped electric boards to set punch down phases and times in function of how fermentation is progressing.





PATENTED

Mechanism on a mobile base for punching down with a self-rotating blade on "Variotank"



Mobile and fixed Mono punch down mechanism for "Semprepieni" (always full) tanks



ON

Electric board for punch down mechanism

Patented punch down mechanism for low and wide temperature-controlled "Semprepieni" (always full) tanks





Inside and outside view of the "Variofolltank" punch down mechanism on a 50 hl "Semprepieno" (always full) tank





Variofolltank for 20 hl Variotank

Variofolltank mechanism for Variotank with Albrigi patented self-rotating and self-cleaning raised blade and bracket



ALBRIGI

Variofolltank on 100 hl Variotank with control board to control punch down phases



Removable oxygenizer for partial drain valve



Volvotank - Frigotank - Noveltank - Pluviatank with wheel-mounted tub and "Security" staircase







Stainless steel Criotank - Monofolltank - Palitank / Délestage - Supertank made of durmast oak

Mobile punch down mechanism for multiple side-by-side fermentation tanks



Single-foot punch down mechanism on double rail





Punching down mechanism on a double rail overhead traveling beam with the single foot in its at-rest position

SUPERFOLLRAIL

AUTO-MANUAL

Manual/automatic, sliding below or suspended. This is a singlefoot punching down mechanism moving on a double rail. It is designed for manual or automatic punching down where there is more than a single row of fermentation tanks. It can serve even 2/3 rows of tanks because it is equipped with two rails that can be placed on the floor, rested on the gangway or up, sus-pended from the ceiling. Ideal for punching down in large 100 to 500 hl fermentation tanks because its structure and power can handle even thick layers of marc and even multiple tanks placed in multiple rows.

The mechanism is able to punch down every point on the surface of the cap of marc through the upper entry door, doing this homogeneously because its punching down foot, with rounded edges and with a truncated cone shape that makes it self-cleaning and free of sharp edges, favors soft punching down without tearing. Every time it lowers it punches down the cap of marc and dissolves it in the must below, turning it softly because every movement is done slowly and with delicacy. The long-stroke piston means punching down can be done in all types of fermentation tanks, turning the marc over even on the outer edge of the surface, always immersing the marc

very slowly for a very soft massage, even in depth and for large quantities of marc because the pneumatic piston is designed for a stroke with from 1 to 4 meters of useful stroke. It can work manually, moving it and repositioning it from time to time above the (large size) manhole cover or it can work independently and automatically using a motorized system controlled by a PLC with a memory that has a specific customized punching down program for every type of small or large tank and every type of grape. It can even operate independently during night hours when there are lots of fermentation tanks and punching down must be precise and prompt.





MONOFOLLRAIL

Punch down mechanism for single rows of fermentation tanks

MANUAL



This is ideal for serving several fermentation tanks in a single row. It uses a rail for manual or motorized movements (forward and backward as desired). It enters through the large upper manhole cover and is able to punch down every point of the surface of the cap of marc. It does this homogeneously because it is equipped with a long-stroke light alloy pneumatic piston, mounted on a joint and equipped with a punching down foot with a truncated cone shape and rounded edges. This makes the foot, without edges, self-cleaning and favors soft and tear-free punching down. Every time the foot lowers it punches the cap of marc below the must, softly and slowly turning it with great delicacy.

The long-stroke piston can punch down in all types of open, closed, tapered, rectangular, tall, low fermentation tanks that are positioned in a same row. It carries out excellent punching down even on the outer edge of the surface of the marc to be immersed. The slide beam is easy to install. it can be fastened to the ceiling or the roof because it is rigid, self-supporting and very strong. This eliminates the need to reinforce existing structures. Up and down movements can be adjusted manually or mechanically using a PLC. Forward and backward movements are done by simply pushing the carriage. This can be manual or motorized. Ideal for fermentation tanks with sizes from 20 to 150 hl and even when they have wide and low shapes. The only requirement is that they have large upper manhole covers. The mechanism can be used with all sizes of "Semprepieni" (always full) tanks.





Detail illustrating installation of Alveotrap in a wine cellar

EVEN ON EXISTING TANKS Existing Vinotanks with Alveotrap installed by the customer in the wine cellar







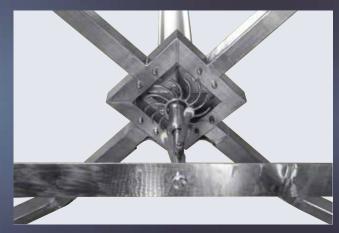
Rotary blade punch down unit on a double rail with manual or automatic operation

AUTOMATIC-MANUAL

It is ideal for punching down 20 to 20 hl variotanks

Rotary blade punch down unit on a double rail with manual or automatic operation with sliding system optionally on the upper edge of the Variotank or up suspended from the roof or attached vertical to the rear wall of the winery.

This unit is designed for manual or automatic punching down of a bank of Variotanks. It comes with two rails that can be positioned where they do not interfere with the pneumatic float and make the most of available space. It is ideal for punching down 20 to 200 hl Variotanks because it is very versatile with a structure that permits programmed punching down in depth and in large containers. It has a self-cleaning, self-rotating patented blade that covers the entire surface of the cap of marc, punching down and turning upside down. This is done homogeneously for the entire volume because the side edges of our PATENTED punching down blade skim totally up against the surface of the inner wall of the Variotank cylinder; it is without edges so that it carries out total and in-depth punching down, dissolving the cap even in the submerged and less visible part. The long stroke pneumatic piston, with a useful stroke from 1 to 3 meters managed by PLC, has an electronic control for punching down in all types of Variotank. Work can be done manually, moving the carriage and positioning it from time to time to carry out punching down in total safety thanks to special mechanisms that permit it to be used only when all the centering parameters are compliant. It can operate automatically, controlled by a PLC with special punch down programs; it is equipped with all the electropneumatic servomechanisms that control work. This means that the unit can punch down even at night, when no personnel are present, serving a bank of 30 Variotanks.



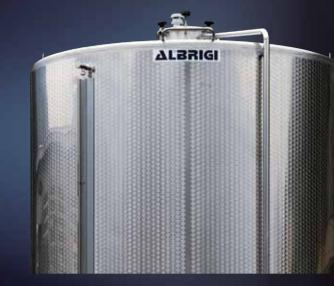
Patented self-rotating blade





Electropneumatic control board for manual/automatic lift and lowering





View of the patented self-rotating blade





View of the forward-backward guide drawbar

Rotary blade punch down unit on a double rail with manual or automatic operation





View of the lock system with compliant safety devices

Topclean washing ball



Winch to lift the Variotank float

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Self-rotating must sprayer that mounts on the front

manhole cover

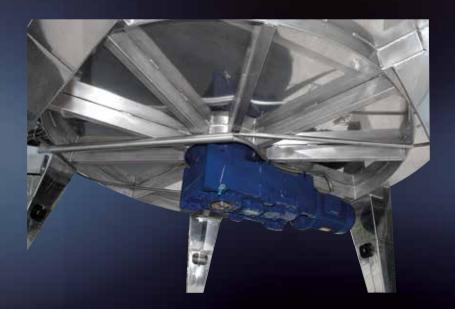
Soft punching down

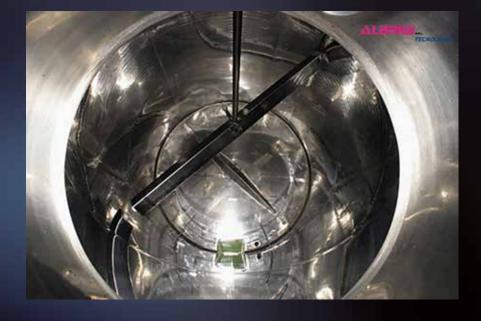




Micro oxygenizer mountable on the partial drain valve

Mechanism for removing the marc from the flat bottom inclined 3% forward





Electric board controlling the pump over pump and the punching down

phases

200 hl Monofolltank with long-

stroke piston, Termostar jacket and

guillotine door

Inside view of the 2nd front manhole cover with patented punching down blade and marc extraction blade





Albrigi MONOFOLLTANK is a unique punching down equipment. It can be mounted on new or existing tanks. The patent consists of a long-stroke pneumatic piston and a self-cleaning and self-rotating blade that punches down the cap of marc into the must below, rotating and dissolving it without tearing. It is a lightweight mechanism that can be easily removed at the end of fermentation.

Thanks to its self-rotating and self-cleaning blade it covers the entire surface of the cap of marc in just a few cycles. The rounded edges of the blade totally respect the skin, massaging it without breaking. Ideal for 20 to 300 hl capacities.

All Albrigi Monofolltank fermentation tanks can be equipped with many useful accessories, such as fixed or mobile oxygenization systems, marc extraction blades, heat-exchange jackets on the bottom or on the cylinder, PLC-equipped electric boards to set punch down phases and times in function of how fermentation is progressing.

Patented punching down mechanism for dia. 400 manhole cover with long-stroke piston and self-rotating blade



Can be mounted on new or existing fermentation tanks





Albrigi patented self-cleaning punching down blade that plunges into the marc





Temperature probe with outer casing



Monofolltank long-stroke mechanism to mount on new or existing tanks, including concrete tanks



View from above of the long-stroke punching down piston with reinforced top



Open guillotine door with marc extraction blade





100 hl Monofolltank temperature-controlled fermentation tank with punching down mechanism that can be removed and stored at the end of fermentation, turning the fermentation tank into a standard wine storage tank www.albrigi.it - info@albrigi.it



150 and 600 hl Vinotanks with service gangways and landing accessing every manhole cover







300 hl Termotank, 150 + 150 and 200 hl + 100 hl Politank Termo tanks all with Innergas, Cleanfix washing plant and service gangways



Digital thermometer

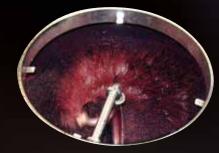


Temperature probe with outer casing

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Tinotank with large manhole cover and handhole



Overhead view of the Monofly sprayer of the must on the marc



Electric board controlling the pump over pump or the punching down phases



Large manhole cover for punching down

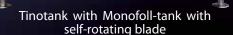






Side view of a Tinotank with a flat bottom inclined 3% forward and with Termostar jacket







Classic truncated cone fermentation

The truncecated cone is a classic fermentation tank shape. It is ideal for punching down or for delestage, because during the punch-down cycle it permits the cap or marc to be gently pressed in to the must by the blades or punchdown foot to spread out and break up. During delestage the cap-breaking poles (Palitank) cause the cap or marc to come apart and spread out as it lowers. The classic tapered shape does this more easily and effectively than the typical cylindrical fermentation tank. It may be provided with numerous accessories including: Thermometer, Termostar jackets for heating/cooling even to the bottom, fixed or mobile oxygenation units and pump-over pumps, marc extraction bladder or even fixed punch-down piston using the patented "Moreno" self-rotating blade system. With PLC equipped electric boards total control and management may be exerted over the whole of the fermentation process.





Tinotank with Termostar jacket with forced recirculation paths



The ideal fermentation tank for délestage



Palitank to break up the cap during délestage



View of a Tinotank from below



Very large hermetic manhole cover with quick-release adjustable strap closure



Autofly self-rotating sprayer to spray the must evenly onto the cap of marc



3% forward inclined flat bottom, temperature-controlled by Termostar

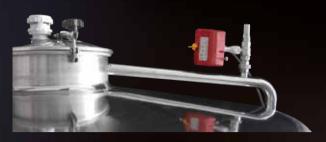




Guillotine door with "Meccanotank" mechanical marc discharge mechanism



Control board for temperature and automatic pump over



Automatic motorized oxygenization system

VT39

ENR.

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ALBRIG

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Truncated cone fermentation tank, temperature-controlled by "Termostar" for controlled temperature fermentation



Storage department with tanks with Termostar jackets for malolactic fermentation with Innergas





Perfect for making new wine

Whole grape carbonic maceration fermentation tank

This fermentation tank, specifically designed for carbonic maceration, is built with all the conveniences for filling and draining off the whole grape. Specifically built for the classic maceration process, filled through its front and top doors with whole grapes using a conveyor belt. An automatic system starts the malolactic process and monitors the cycle until it is terminated, thanks to the grates that separate the grapes from the small percentage of must. It can be provided with a CO₂ injector and with electric boards to control the various phases and processes until, after lowering the temperature, it is time to empty the macerated grapes out from the tank. The tank is provided with conditioning jackets, mobile loading hoppers, thermometers and probes to ensure constant temperature control, CO₂ injectors and washing plants for cleaning the tank at the end of the work cycle. After it is finished being used as a macerator it becomes a normal storage tank for finished wines.



Conveyor belt for whole grapes with hopper to unload the crates, flat conveyor belt for selecting the grapes and lifting conveyor belt for loading whole grapes into the Noveltank from above through a funnel



Segment of mobile grate that rests on the bottom, to be removed after fermentation



Digital thermometer





keep the whole grapes separated from the must



Mobile funnel for loading whole grapes through the central upper manhole cover



Overhead view of the mobile grate Sintered AISI 316 porous core placed mechanism set on the bottom to on the bottom and used to introduce CO₂ from below



Temperature probe with outer casing



Mechanism for collecting the $\rm CO_2$ and taking it back down to the bottom using a "Turbofan" turbine

View of the system that injects CO₂ from below



through the rectangular upper front manhole cover



Mobile wheel-mounted Mixtank, sizes 300-500-750-1000-1500 liters



Vat sizes 100-200-300-400-500 600-1000 liters



Multitanks to store wines, sizes 3-5-8-10-12.5-15-20 hl



MT "S" Termo series with jacket, sizes 3-5.5-8-10-15.5 hl, equipped for fermentation and storage

ALBRIGI

"S" Termo Mini series "Semprepieno" (always full) 3-5.35-6.60-9.25-11-14.7 tank capacities equipped for fermentation and storage hl

ALBRIGI





Series "S" Minitanks, sizes 3-5-8-10-15 hl, equipped for fermentation and storage



75-120-200 liter Export tanks with pneumatic and hydraulic cover and dust cover



ALERIG

HL. 3

15.5-20-28-34-52 hl

Stainless steel <u>"Security"</u> ladder



75-110-200 liter Fusto tanks with hermetically sealed cover, adjustable stainless steel clamp and handles

ALBRIGI





Fermentation and storage Meditank Termo tanks, sizes 20-26-34-40-50 hl



EUROTANK

Unique in the world

We were the first in the world to mass produce a range of small and medium tanks fabricated from AISI 304 L & 316 L stainless steel. With mirror polished interiors and the highest aesthetic exteriors incorporating the finest of all embossed finishes. We were the first to install accessories using rounded and self-cleaning sheet metal shapes. In addition all inner welds are rolled and rounded, self-washing, using a "HIGH CLEAN INSIDE" finish means they are either polished or shaved flush. We are the only manufacturer in the world who produce more than 90 product models. We are still unique for our quality and for the care we give to detail, accessories, service and the search for new solutions to meet all of the requirements of our small and medium sized winemaking clients who have many of the requirements of the largest wineries. This is why our product range is so varied and so complete, every client finds the right model with the correct capacity, according to space and volume requirements at Albrigi Technologie.We are the only company that offers a 25 year warranty for our products because we are confident of the results we have achieved. The testing of our Eurotank models in every way and situation, even the most aggressive, confirms this conclusion. We believe we can claim that in our 30 years of business we have always offered reliable, high quality products to our clientele, higher even than their expectations. Success that is still a reality and which makes us THE ONLY ONE IN THE WORLD.



Eurotank: a complete range of 15 models of small and mediumsize tanks in all shapes, all solutions and with all capacities



A complete range of small 3 to 60 hl tanks



290-535-660-1100-1470 liter mini-size "Semprepieni" (always full) tanks with air, oil floats, dia. 300 hatchway and mobile feet



10-15-20 hl storage and fermentation tank



19.8-24.8-33-40-50 hl medium-size "Semprepieni" (always full) tanks equipped for fermentation and storage



Temperature probe with outer casing



Digital thermometer



300-550-800-1000-1550 liter storage and fermentation Minitanks with dia. 300 door, dia. 400 manhole cover and mobile feet



Winch to raise the Variotank float



10-15.5-20-28-34-52 hl transport tank

20-26-34-40-56 hl Meditank "Termo" with conditioning jacket

ALBRIGI



19.8-24.8-33-40-50 hl Termo medium-size "Semprepieni" (always full) tanks with conditioning jacket



Nitrogen inertization system for Paletank and Tirol Minitanks, mountable on all Eurotank models

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750 hl Bigtank and 360 + 360 hl Politanks with Cleanfix washing plant, all with dished bottom





Easy and safe transport of food liquids

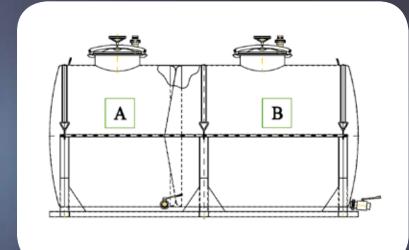
Type-approved for transporting foodstuffs

We have always focused our utmost attention on transportation requirements, to the point where we have created a full range, with all capacities but also in all shapes and with unique technical solutions for small and medium size fixed or mobile transport tanks that are stable during transport and cannot be damaged by road vibrations.

Albrigi tanks come equipped with all accessories, ranging from upper access doors, manholes, operating accessories: valves, level gauges, air vent valves, anchor brackets, inner partitions (including Albrigi's exclusive food grade bottom with counter-bottom), guards and wave baffles. Saddles are made of strong stainless steel with independent rubber shock-absorbing support structures and adjustable straps just like large transport tanks. These have joints so that they can be quickly fastened to truck platforms or to our famous selfsupporting palletizable (with full or empty tanks) saddles.

The product range is completed by tanks insulated with ISOTANK or ISOFIX insulation, with glossy inner finish, steam-sterilizable, with "CLEANFIX" fixed washing plants or temperature-controlled using our TERMOSTAR or TERMOTIG jackets, anti-slip access gangways with railing and folding access ladders. Making everything easier for the operator to do, simplifying liquid transport and guaranteeing long-term safety.





Superspeedytank 2-compartment tank with Albrigi patented separating bottom and counter-bottom



Speedyspecialtank with interchangeable saddle and separation spacers for anchoring it in place on the truck platform





Speedytank system for using our 8 to 10 hl transport tanks



Speedy-paletank with saddle for loading and unloading while full



Speedytank with saddle for loading and unloading when empty



Droptank 15,000 liter roll-off insulated foodstuff tank



Transtank 16,000 liter tank fixed on a truck





Superspeedytank 50 hl transport tank with 1 compartment



Superspeedytank 50+50 hl transport tank with 2 separate compartments



Superspeedytank 30+30+50 hl transport tank with 3 separate compartments

Exploit 100% of available space







Series of independent 3-5-10 hl fixed stacked storage Compatanks



Stockable Compatanks



ALBRIG

Series of custom-size 50 hl Compatank for wine storage



with outer casing



ALBRIN

Temperature probe

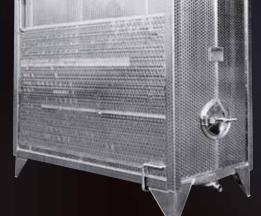


thermometer









Compatank with Termostar temperaturecontrolled walls

Storage and fermentation tank with rounded edges and slightly dished walls to best exploit available space

COMPATANK

A good space exploiter

• Compatank was created to get the most out of available space. It recovers 25% space more than a normal vertical cylindrical container

• It is manufactured with rounded corners and slightly dished walls to resist internal overpressures

The interior comes standard with a mirror finish

The tank structure has thicknesses that can resist pressures and vacuums with custom-size capacities ranging from 3 to 300 hl

• Compatank is a fully functional winery vessel and can be used for both storage and fermentation

• It can be equipped with all standard accessories such as conditioning jackets on the walls or on the bottom, doors for drawing off wine, pumping over and gas inertization systems (our Innergas)

Compatank can be built custom-size to exploit the space even in the toughest spots in your wine cellar. It can be stacked, insulated, equipped with fixed washing plants, decanters for débourbage, thermometers and temperature probes

Compatank, by Albrigi Tecnologie, conveys a touch of elegance and efficiency wherever it is installed, giving the image of a solid and classic container to all those who admire them





Overhead view of the inside of a Compatank with easy-to-clean rounded edges and corners and self-draining profiled bottom



Marc drains by gravity

Fermentation tank with gravity drain system

Gravitank is the only fermentation tank that drains marc by gravity without having to grind or break it up. The offset steeply tapered bottom of the Gravitank permits gradual and easy removal of marc, using the hatchway opening mechanism, after the wine is drawn off. The tank empties totally thanks exclusively to the force of gravity, without using electric motors.

Gravitank is a very economical, easy to use and safe fermentation tank because it has no mechanical mechanisms and, given its simple operation, requires no maintenance.

Gravitanks can be equipped with all necessary accessories, Thermometers, Termostar jackets on the cylinder and even on the bottom to heat or cool the tank, oxygenization systems in various fixed or mobile versions, pump over tubes, fixed or mobile washing plants, pump over pumps with PLC-equipped electric boards for total monitoring and control of the fermentation process. It can also be provided with cap-breaking poles for délestage or with a fixed longstroke pneumatic piston for soft punching down using our patented "Moreno" self-rotating blade system



Gravitank with door closed and locked in place



Gravitank with door totally open



Self-rotating Autofly sprayer to homogeneously spray must on the cap of marc



Palitank for délestage and to break up the cap during fermentation and also a help when draining off marc at the end of the fermentation





Rear view of a Gravitank with inclined tapered bottom offset towards the front



Totally open front door





Side view of Gravitank with door open, hydraulic opening

marc without using mechanical mechanisms

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Vacuum must concentrator that works at 18/20° C for 500 liters evaporated every hour

DRYER

We concentrate quality

Low temperature grape must concentrator that starts with fresh must or uses pre-concentrated must.

Our concentration system, with an innovative design that complies with the characteristics of the must and with the type of treatment involved, can operate individually or in banks, combining it with any other type of existing concentrator to increase output or greatly improve product quality.

Dryer, during concentration phases, processes the must at approximately 18-20°C. This means the system gets much less dirty and can work constantly for a long period of time, discharging the fresh concentrate at rates of up to 500 liters/hour.

The concentrator comes with heat exchangers especially designed to recover residual calories from existing heating or refrigeration plants, thanks to its low operating temperature which means that it can exploit residual calories that would otherwise be discharged into the atmosphere or left and forgotten in other work cycle plants.



Fermentation tank with mechanical marc extraction

pump).





Stainless steel control board for Meccanotank equipped with all accessories



Safety-microswitch on the manhole cover

Safety microswitch on the hatchway



Top of a fermentation tank with double manhole cover, motorized "Motofly" sprayer and "Cleanfix" washing plant



"S" series 300 hl Meccanotank equipped with all

accessories



Drain grates to separate must from marc



Palitank cap breaking mechanism



Autofly Mono-type self-rotating sprayer with the must



Meccanotank is a tank suitable for all wine cellars which need to process medium or large quantities of grapes whilst reducing labour to a minimum.

Meccanotank is a fermentation tank equipped with a system of motorised blades that quickly and efficiently discharge the marc through the door on completion of the winemaking process, manual discharge being no longer necessary. High system productivity is achieved by integrating the tank with fixed or mobile conveyor systems (screw, belt, peristaltic

 $\label{eq:constants} The {\it Meccanotanks} pecified to suit different size and installation$ requirements, comes in foot mounted winemaking versions with a flat bottom and either side or lower drain suitable for medium capacities & with a truncated cone with a side-lower drain for large capacities.

The extraction is designed to optimise tank emptying with special attention for the prevention of "bridging". Power may be either electric or hydraulic. Motors and reduction units are generously sized to cope with the most arduous of conditions. Sophisticated design ensures that seal leakage is eliminated from the installation of reduction units installed on the bottom of the tank. The design of the reduction unit allows for the removal of the unit for maintenance even when the tank is full.





Inside view of the mirror-finish extraction blade

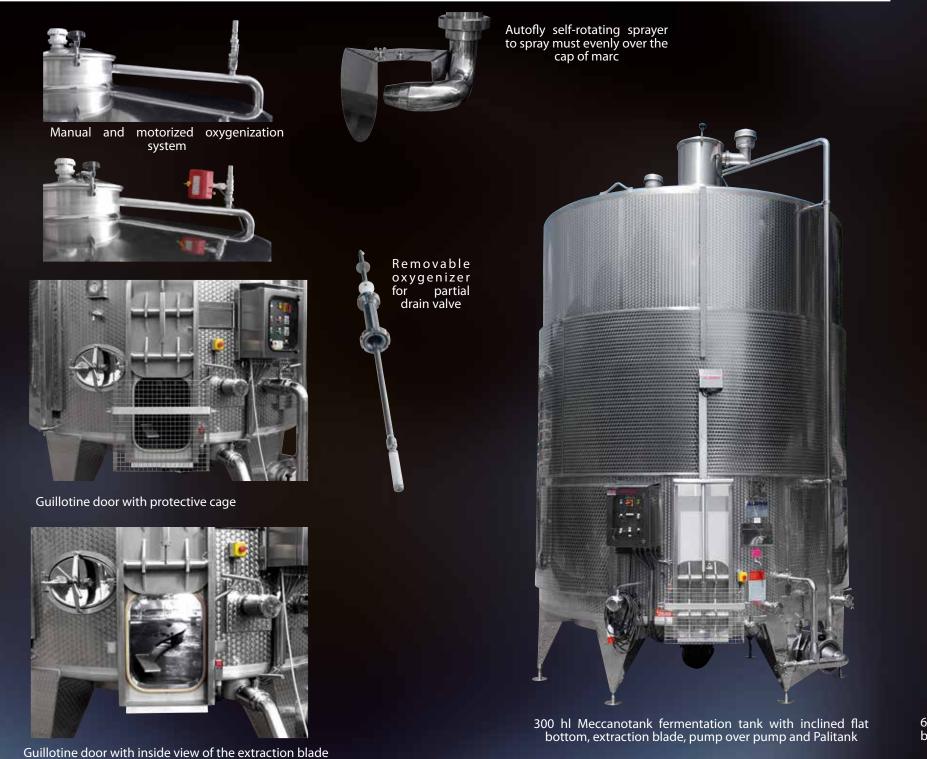


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Control unit to control oxygenization and the porous cores

From 50 hl to 1200 hl in size for automatically fermenting red wines and extracting marc







600 hl Meccanotank fermentation tank with inclined flat bottom, extraction blade, pump over pump and Palitank



ALBRIGI



"S" series 1200 hl Meccanotank fermentation tank with cone with extraction blade and Turbotank



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Wine Cellar with 100 hl Volvotank, temperature controlled by Termostar and fitted with Cleanfix washing plant

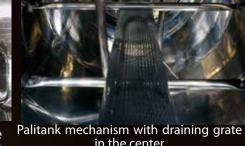








Set of 250x1000 mm mobile drainage grates to stop the skins during délestage



in the center



530x420 mm mobile grate on a rectangular door, flush with the bottom



530x420 mm mobile grate on a rectangular manhole cover with slide



Palitank removable side dripping mesh tube



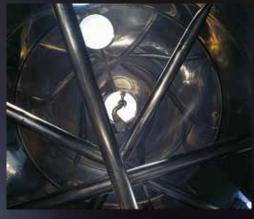
Draining grates mounted on the total drain valve on wooden vats



Palitanks seen from above



Palitanks seen from below



Palitank with "Autofly" self-rotating sprayer



Reinforced Palitanks for 600 hl fermentation tank for red grapes



DELESTAGE

WITH PALITANK

The cap of marc breaks up by gravity

Pallitank is designed to cope with the problems encountered with the static marc cap typical of the pumping over technique. Palitank is a system of 4 reinforced stainless steel tubes placed like spokes but offset at several levels. The design functions to 'slice-up' and overturn the marc cap utilising the force of gravity, during both the lowering phase (emptying) and the ascending phase (filling), doing so very slowly without macerating the skins when carrying out "delestage". This achieves the total disintegration of the marc cap whilst avoiding the use of motorised equipment and with the great advantage of not generating lees. Disintegration of the marc cap makes it possible to thoroughly leach and consequently extract the compounds contained within the grape skin and achieve maximum copenetration between marc and must. At the end of the winemaking the Palitank are simply removed to allow for other winemaking techniques and may if required be mounted into other tanks. Palitank, combined with the special Irrortank self-rotating sprayer crates an excellent system for flooding the marc homogenously with the must.

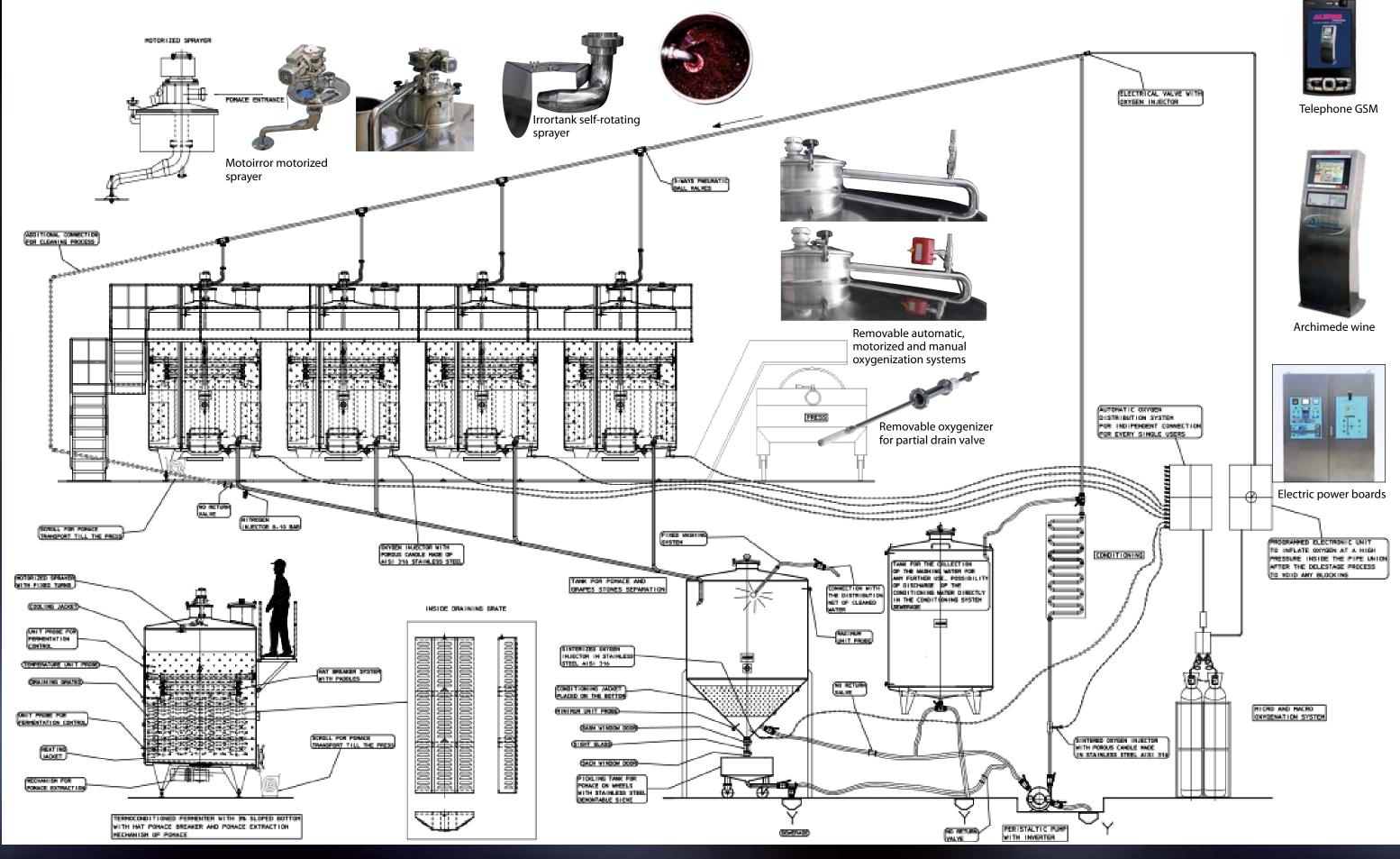




View of the cap of marc that is breaking up as it lowers below the Palitanks



LAYOUT OF A MANUAL/AUTOMATIC DÉLESTAGE SYSTEM WITH FERMENTATION PROCESS CONTROL











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CLASSIC FINISHES The world's most popular finish



- 2B is the original naturally pickled finish from the steel rolling mill
- 2R is a special mirror polish finish done by a special annealing process in a controlled atmosphere. Both circular and vertical welds are rolled, shaved and satin-finished to a 60 grain

2R Design mirror finish





Embossed finish



EMBOSSED OR STANDARD

Embossed is our most popular finish, unchanged for the last 25 years, exclusive and universally appreciated by everyone because we use exclusively premium grade "Thyssen Krupp" 2R material which makes the embossed design the glossiest of all, with "continuous short pitch strong embossing" and with all welds, either circular or vertical, rolled, shaved and with a grain 60 satin finish.



ELEGANCE FINISHES A finish of outstanding elegance





Ultra-fine brushed Scotch Brite finish

SCOTCH BRITE OR ELEGANCE

It consists of total and uninterrupted satin finishing even on welds which are first, whether vertical or circular, rolled and then shaved and flattened so that no reflections are visible and so that satin-finishing can be total and continuous with no interruptions and in a variety of grains according to the type of exterior finish requested, with ultra-fine grain scotch brite patterns

FANTASY FINISHES The world's unique silk-screened artistic finish

ALBRES



COLOUR TANK

Colourtank

Exclusive Albrigi patent

PICTURETANK

Applied directly on the natural steel with silk-screen impression of images or special colors to customer's request. This is an oven-baked paint carried out before the tank is built, making these objects unique because they always convey the message that the customer wants to express







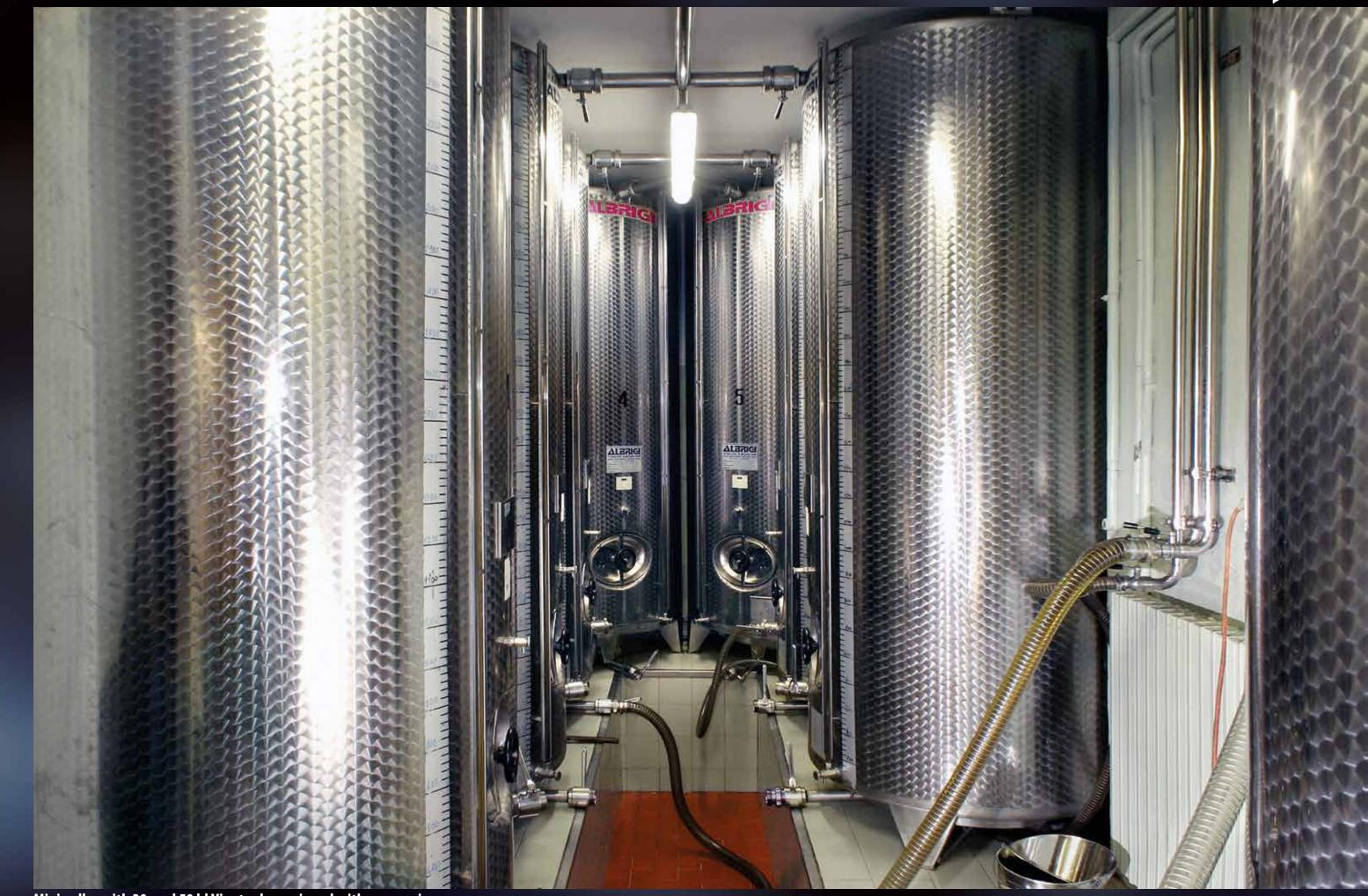


IMAGE FINISHES Adhesive photographic finish





87



Mini-cellar with 30 and 50 hl Vinotanks equipped with accessories







150 hl Specialtank Termo Double, 50 + 100 hl Frigotank/Politank, temperature-controlled by Termostar, Isotank insulation and 150 hl Vinotank









Plenum systems for small, medium and large wine cellars



INNERPIPE Layout of a fixed system to control opening and closure of the nitrogen system from ground level

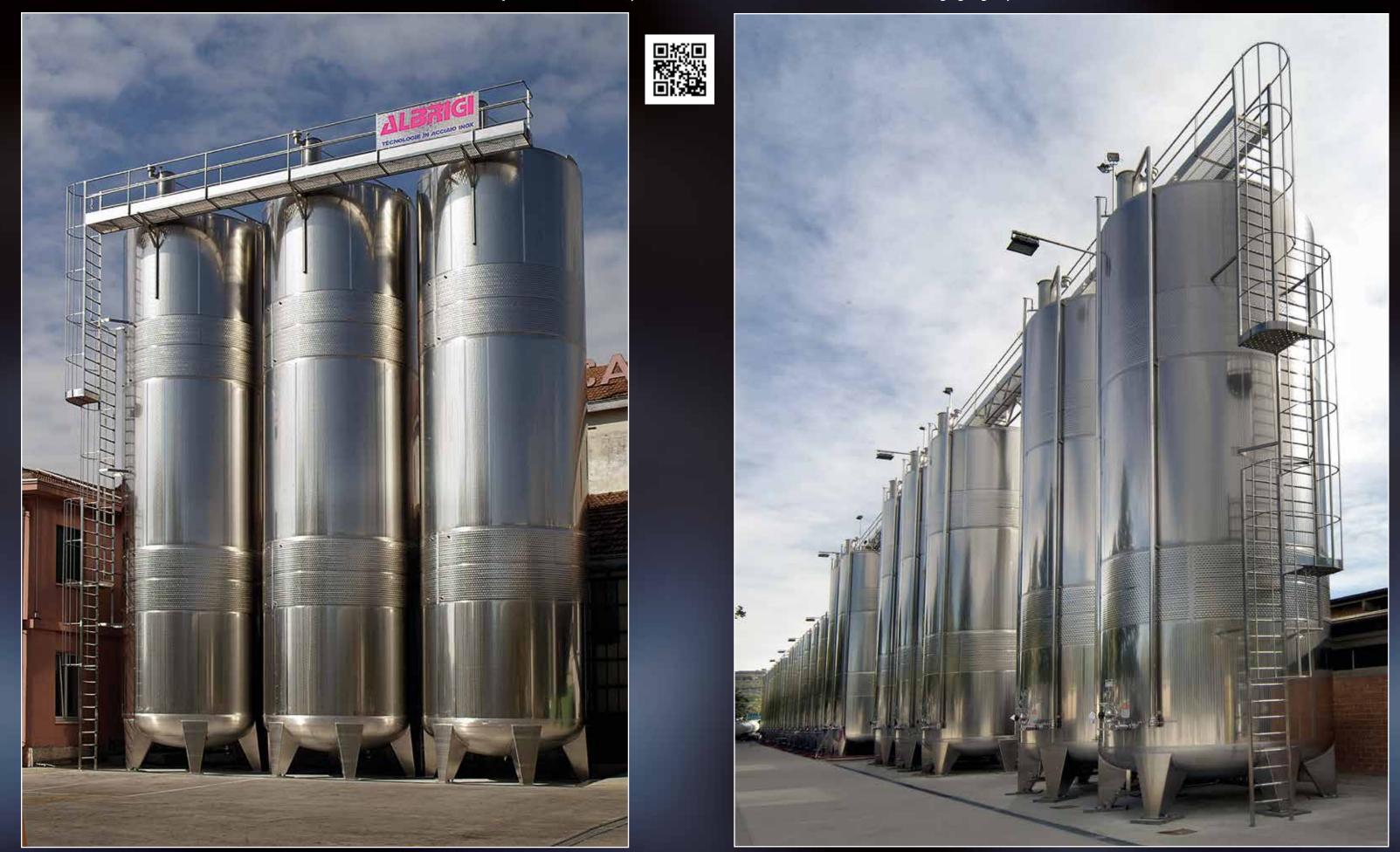
Wine cellar with centralized system for saturation with nitrogen inert gas





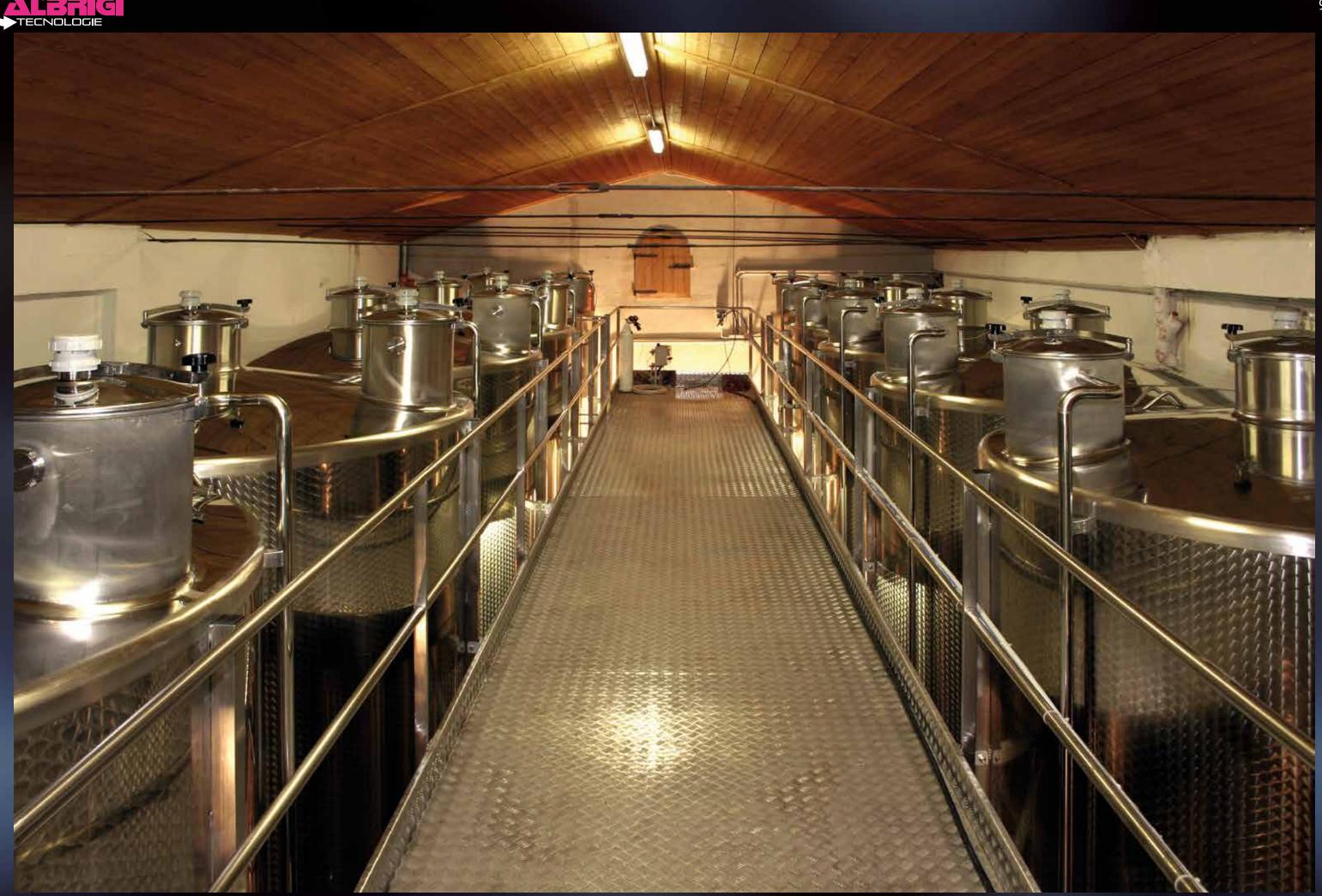
BIGTANIK

1200 hl tanks, temperature controlled by Termostar fitted with Cleanfix and ladders/landings/gangways

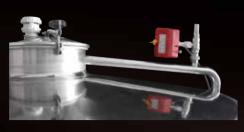




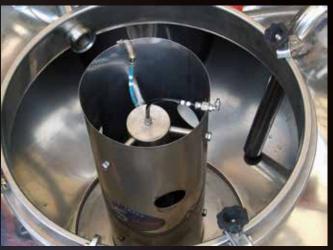








Manual or motorized oxygenization system



Mobile cascade valve



Oxygenization turbine with immersion injector



Cascade valve with air injector



Cascade valve installed with inner oxygenizer and aeration turbine



Upper compartment being filled



Upper compartment being oxygenized



Cascade valve installed with pneumatic control system



removed at the end of the season



View from below of the cascade valve with the conveyor closed



Cascade valve open showing a flow of falling must

clean.

PLUVIATANK

A cascade of must

The innovative design of the Pluviatank fermentation unit is that the leaching of the cap of marc is achieved by gravity. A second upper tank contains a volume of must that with the opening of as dedicated valve is allowed to cascade down and can punch down the marc cap in a few seconds. The Pluviatank is equipped with a control panel that customises the punching down management in: intensity (volume of must used) and frequency. The same panel controls cascade phases, temperature, oxygenisation guillotine door operation and start/ stop of the marc extraction blade. The Pluviatank, once fermentation is complete, may be used as a storage tank with the fermentation accessories (oxygenator and cascade valve) simply removed and placed in storage. In this way it becomes a versatile storage tank with all inner components perfectly accessible and sterilizeable, without joints or narrow corners that are difficult to



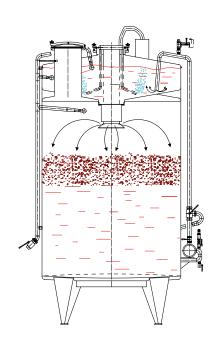


Diagram showing how the cascade acts on the cap of marc



How to properly flood the marc



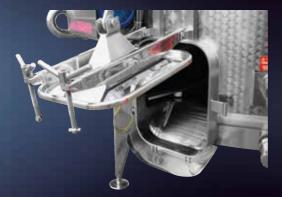
Mechanical marc extraction blade



Personnel protection cage during marc discharge



Open rectangular and oval doors



Open rectangular door with slide to simplify discharge



Pump for filling the upper compartment with oxygenizer and electric control board







View of the two manhole covers from above



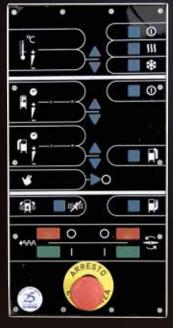
Termostar jacket



View of the upper compartment from below



View of the lower compartment from above



Control board with PLC



Electric board cover



Marc during the cascade of must



Pluviatank: the fermentation tank with cascade and must oxygenization system





Marc before the cascade of must

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Wine cellar with 24 500 hl wine storage Megatanks









Bank of Termotank Double Tanks, temperature controlled by Termostar, fitted with Isoplus on the jacket & Cleanfix washing plant

GANGWAYS AND LADDERS





















GANGWAYS AND LADDERS

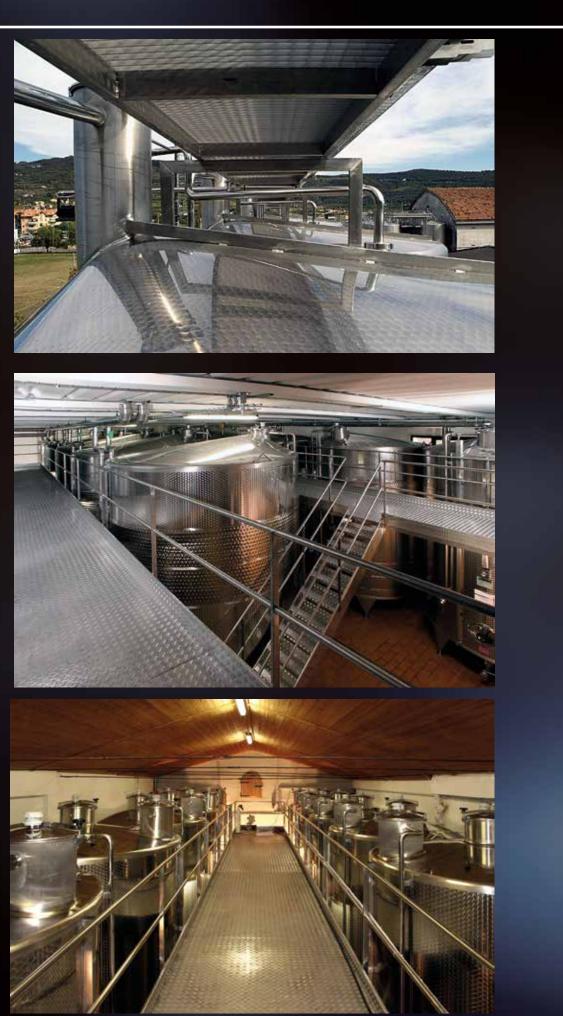




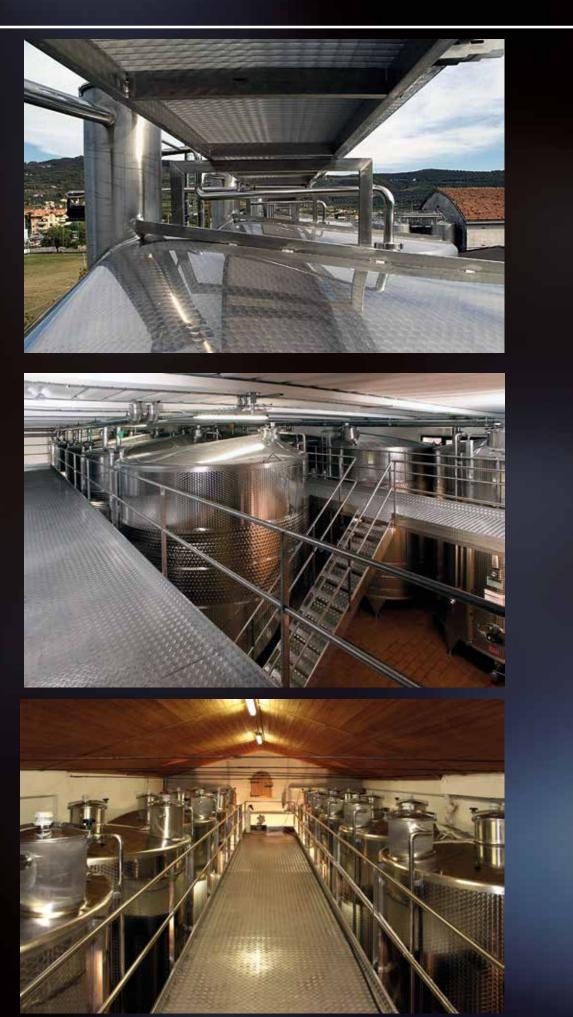














20 hl Volvotank & 25 hl Specialtank fermentation tanks temperature controlled by Termostar and fitted with pump-over pump





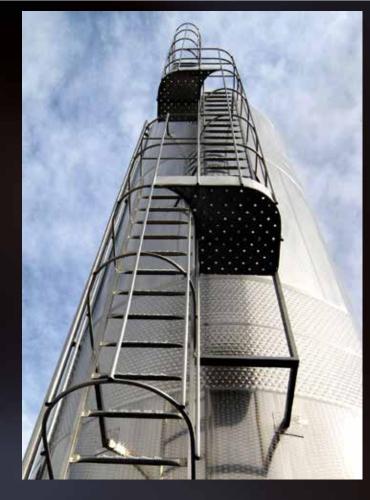
25 & 20 hl Specialtank winemaking tanks, temperature controlled by Termostar, fitted with delestage and pump-over pump

GANGWAYS AND LADDERS













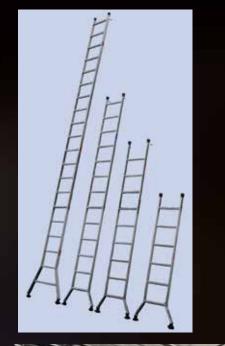




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GANGWAYS AND LADDERS



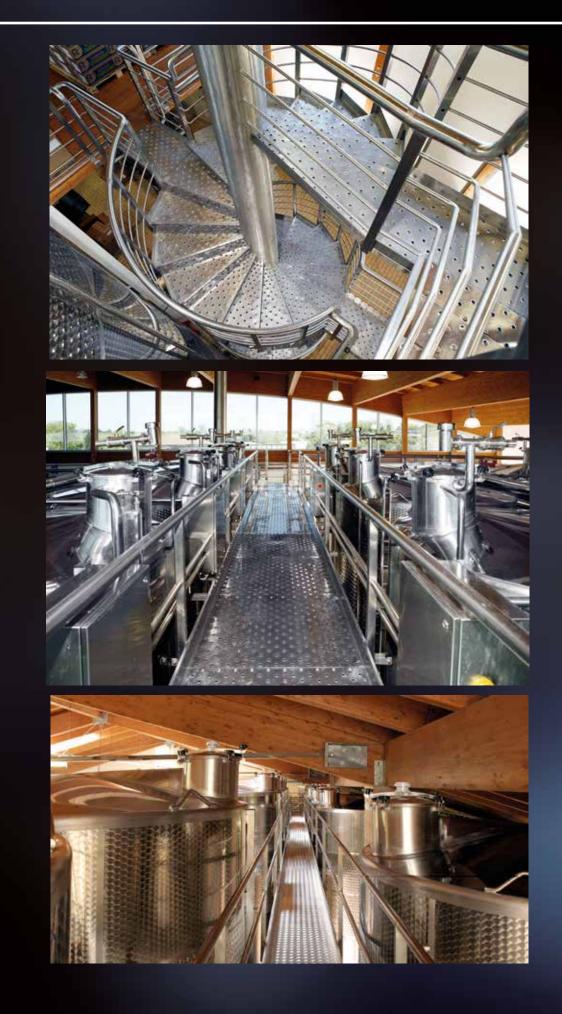














Specialtanks, temperature controlled by Termostar and fitted with fermentation accessories







150 hl Vinotank, temperature controlled by Termostar Double and fitted with Cleanfix washing plant

MEGATANKS BUILT OUTDOORS AT OUR CUSTOMERS' SITES





























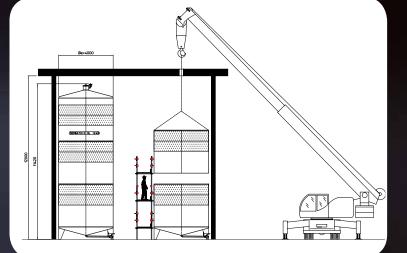
BIGTANKS BUILT INSIDE OUR CUSTOMERS' CELLARS







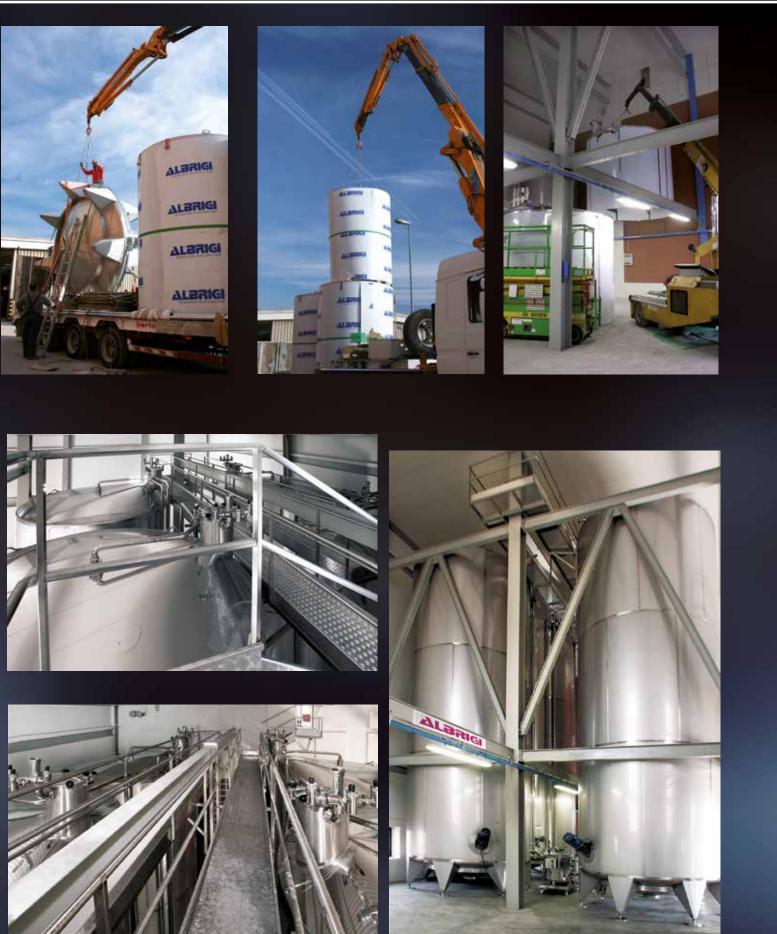


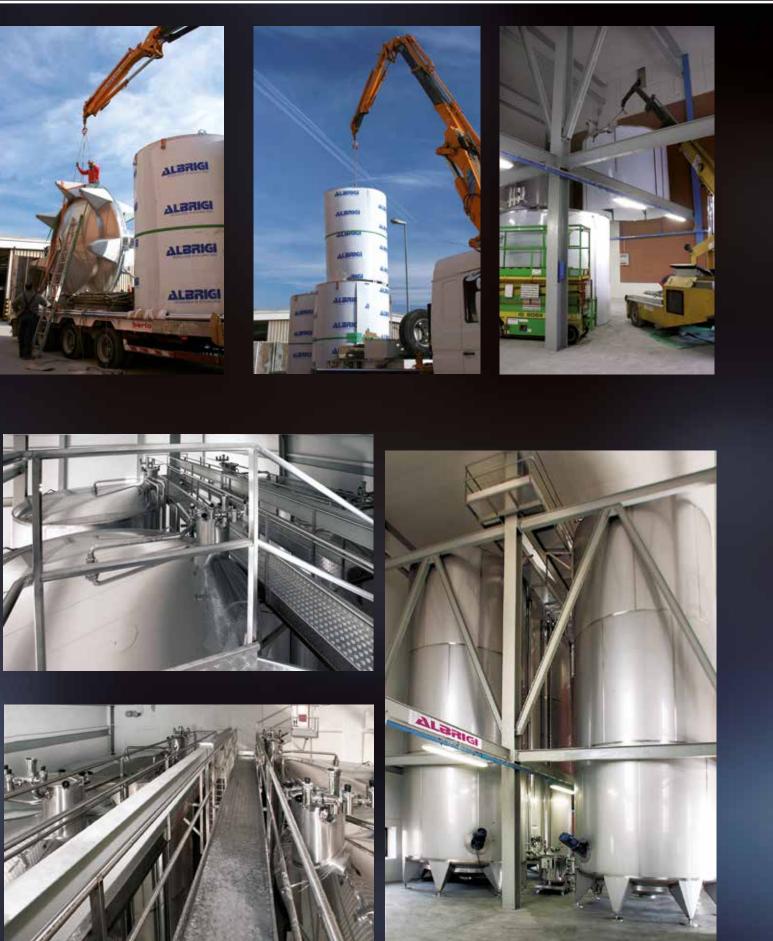














Wine Cellar with 50 and 25 hl Frigotank, and hl 100 and 50 hl Termotank





CEMENTINOX













Installed and reinforced top ready for casting



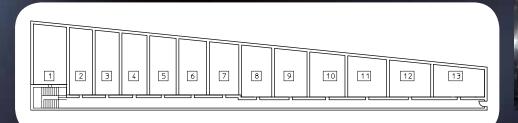


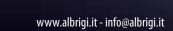




Installation of top and reinforcing









SYSTEM FOR TOTAL MONITORING AND CONTROL OF CELLAR WINEMAKING EQUIPMENT

LIST OF THE MUST FERMENTATION AND PROCESSING PROCESSES IT MONITORS AND MANAGES

The Archimede system consists of a leading-edge electronic console that connects to each appliance that produces power and services in order to manage it and monitor it, such as a fermentation tank to be programmed. This elegant steel control board independently carries out a myriad of procedures, setting up even complex work cycles or independent work recipes for each appliance or stainless steel container. It can auto-matically manage and monitor a great number of procedures such as loading and weighing the grapes, heating and cooling the various fermentation or process phases, schedule automa-tic washing cycles, carry out plant reset functions and many other services as described below. The system can also be remote-controlled by sending SMS. This is an open system that can be expanded to include new functions without having to replace the existing one. Each unit has a graphic display and a multi-function keyboard with push-buttons dedicated to each desired function. Automation is basic because it achieves the highest processing quality levels by real-time measurements of process parameters, optimizing winema-king systems in function of the product being processed. Sophisticated customized and exclusive supervision software makes it possible to customize and program all the many checks that need to be performed on existing equipment. You can also intervene immediately on each container or process equipment, directly from the console. The system can generate and recreate historical data, filing them for 10 years in a tabular and graphic format so that they can be compared with theoretical values and then interfacing these values with the system management.

Cing these values with the system management. And there's more: the system also monitors ambient parame-ters in the processing and storage areas so as to always keep temperature and humidity values at desired levels. And you can dialogue with the system from any point in the world, using a mobile phone or even using Skype, connecting di-rectly to the system and making precise checks and varia-tions in real time at the minimal cost of one SMS or one te-lephone call of just a few minutes lephone call of just a few minutes.

The system can also implement "traceability". In this way the world becomes even smaller and, thanks to Archimede, everything is under control.

LIST OF SERVICES MONITORED IN THE COUNTRYSIDE

Company map Vineyard map (grape selection) Genetics and wine archive Irrigation Management and programming of vineyard treatments Remote monitoring of outdoor atmospheric conditions in vineyards by radio Video monitoring of vineyards by radio and filing of data Pre-harvest Harvest Weighing Grape selection Management of motor vehicles in the vineyard

Management of wells or irrigation systems with monitoring of water supplies

ARCHIMEDE MINOR WINE

ARCHIMEDE MAJOR WINE

EVERYTHING IS UNDER CONTROL



Grape refrigeration Heat-treatment of musts and pressed grapes Cryomaceration (Criotank) Bâtonnage (Bâtontank) Processing of fine lees Pumping over Punching down (Monofolltank) Rotating blade (Volvotank) Submerged cap (Supertank) Cascade (Pluviatank) Pump over turbine (Turbotank) Mechanical délestage (Délestage) Carbonic maceration (Noveltank) Ice wine Cold clarification (Chiaritank) Cold malolactic Délestage (Délestage)

MONITORING AND MANAGEMENT OF PROCES-SES AND SERVICES

Management of supplier grapes Accounting management of grapes for passerillage raisining Grape passerillage raisining and climate control in the fruit warehouse Crushing - Pressing Monitoring, management and filing of fermentation data during the different phases General wine cellar management and control of the quantities of musts or wines in tanks or fermentation tanks Management of systems and equipment for pressing, filtering, pumps, racking, topping off Grape and wine refrigeration General wine cellar climate control Temperature and humidity management in the aging barrel cellar General heating CO2 suction from the wine cellar Air/nitrogen production Steam production Management of washing plant Management of bottling plant Label – carton – cork – bottle – cap – glue warehouse Monitoring of drain waters Management of lighting and ventilation in the wine cellar **Operating costs** Accounting and warehouse management - Suppliers Invoicing - Customer management - Transport management Marketing management - Agent management **Event management** General management of energy productionsystems in the wine cellar Monitoring of alternative energy sources Energy savings - Heat pumps, geothermal energy, photovoltaic panels, mirror screens - Data transmission - Burglar alarm -In-house security monitoring - Kidnapping alarm Satellite monitoring of services and measurements Plant alarm warned by mobile phone





premium grade 2R MIRROR POLISH steel from THYSSEN KRUPP, Europe's largest steel mill, in castings poured specifically for us according to our specifications, making long-term programmed orders to guarantee long-term HIGH QUALITY, with coils always available in stock, sealed and stored in our armored metals warehouse. All coils are accompanied by casting analyses that confirm that the base metals composing the alloy are pure and free of impurities. Steel of "doubtful" origins is excluded from the start. In this way we are certain of the quality and purity of the casting. This steel mill, the most specialized in the world in producing stainless steel with 2R finish (polished), supplies us with surfaces that are already smooth, with standard 0.05 Ra pharmaceutical roughness, practically ready to be used. All our TANKS have standard mirror-finish inner surfaces with all welds done in TIG/PLASMA "WORK FLOWS". Cylinder sheets are vertical and not horizontal and therefore all flat welds up to 6 meters in length are done automatically on cooled copper bars and are all vertical welds (we are the only company in the world that still uses this system). Welding of the circular ends of tops and bottoms up to 4.2 meters in diameter is always done (and here again we are the only ones) with an inner circular copper bar

Albrigi, a company officially sponsored by Technology

"SPECIAL STANDARD SELF-CLEANING INNER SURFACE" AND A 25-YEAR WARRANTY

All ALBRIGI tanks and systems are made exclusively from premium grade 2R MIRROR POLISH steel from THYSSEN KRUPP, Europe's largest steel mill, in castings poured specifically for us according to our specifications, making long-term programmed orders to guarantee long-term HIGH QUALITY, with coils always available in stock, sealed and stored in our armored metals warehouse. All coils are accompanied by casting analyses that confirm that the base metals composing the alloy are pure and

Then they are all pickled and passivated using a biodegradable passivant rather than a nitric passivant (which is more polluting) and then mirror polished with SISAL and fine grain abrasive polishing paste (eco-friendly). The final result is an inner surface that is very glossy and easy to clean or sterilize even using only steam at 120°C without detergents. In practice we have created a SELF-WASHING tank interior which is our exclusive inner finishing system called "HIGH CLEAN", the only one with an ORIGINAL FOOD CERTIFICATE, unique in the winemaking sector. This system eliminates down times for the user and is specifically prepared and created to be washed with normal "SPRAY BALL" washing balls having standard size holes and flow rates, mounted fixed inside the tank. Consequently it is no longer necessary to enter the tanks to check or clean hidden or hard-to-access parts or other invisible inner accessories. All accessories are time-tested and premium quality and meet the requirements of even the most special and demanding customers. All accessories

are always mounted on the tank sheet metal using profiled and rounded drawn components that give more sturdiness to the structure, preventing vibrations and favoring work phases. All feet are tapered, box-type, sealed and super strong and oversized for their tasks. Feet are installed on the bottom using a special anti-seismic technique of special time-tested tie-rod reinforcing rings, an exclusive Albrigi technology. Each mechanical part that actuates any movement, whether that of a pump, a piston, a stirrer, a marc rotation blade or a marc extractor is installed in compliance with the most stringent international safety standards for machine manufacturers. All parts are always provided with operating and maintenance manuals, drawings, static calculations and spare parts manuals in the customer's own language. Special attention is given to safety accessories such as protective casings, railing, microswitches, electric sensors and photocells, safeguarding the cellar worker in all his work phases. All electric boards are manufactured in compliance with the most stringent international standards. Operator safety equipment is doubled with respect to the most restrictive reference safety standards so that workers using our equipment are protected against all possible hazards in all situations and so that their work is simplified, alerting them and safeguarding them against





48 hours. Special process tanks undergo thermal and mechanical stress testing in continuous 24 hour service cycles. All our tanks are manufactured in compliance with E.H.E.D.G. standards that protect users in all their expectations and that are the most stringent reference standards today existing in the world, guaranteeing the total quality of equipment used in the food sector. Albrigi Tecnologie can supply any type of equipment, branded according to directive 97/23/CE-PED and according to directive 94-9-CE-ATEX. Our engineering department personnel have the lengthy experience and technical prerequisites for designing, calculating and certifying food systems, even for very specific oenological uses. They use international calculation programs specifically designed to meet the requirements of our clientele. 73% of our employees are qualified welders according to UNI-EN-287-1. Our company is equipped to carry out nondestructive tests on its own products (RX penetrating liquids) and the related FERRITE tests and surface roughness tests with all related certifications. Our finishes have been designed so we can offer unique solutions in the winemaking sector, emphasizing the exclusive quality of our products and making them complete, modern and often so leading-edge that they can be considered "AHEAD OF THEIR TIMES"

DICAN

BINETY









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